



**Heat Thaw Cure Dry**

## **Operator Manual Central Mobile Enclosure**



### **900 GTS Flex**

**S.N. 161001 –**

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# 1. Warranty Policies & Claim Procedures

**DRYAIR MANUFACTURING CORP.** (referred to within as DRYAIR) warrants its new, unused equipment to be free of defects in material and workmanship at the time of delivery to the original retail purchaser.

## Warranty Policies

### Basic Warranty Policy

- DRYAIR will repair or replace, at its option, without charge, any defective part of the equipment for a period of twelve (12) months from delivery to the first retail purchaser, F.O.B St. Brieux, SK., Canada.
- Any parts that are covered by an extended warranty published by DRYAIR are an exception to the Basic Warranty policy and are to be warrantied as per the details of the Extended Warranty Policy.
- Labour is covered as per DRYAIR flat labour rate.
- The Warranty Policy, terms, and conditions may change from time to time without prior notice.
- Warranty terms and conditions are transferable in the event of the sale to a second owner.
- Replacement parts will be warrantied for 90 days from the repair date. Bill of sale must accompany the warranty claim.
- The terms of this Warranty Policy are subject to provincial and state legislation. DRYAIR reserves the right to make modifications in accordance with provincial and state legislation without prior notice or obligation.

### Extended Warranty Policy

#### Heat Exchanger

- An extended warranty is available on the heat exchanger unit of the water heater assembly. The available warranty for a part, under the extended warranty policy, is prorated by 20% per year.
- Shipment date is the date to be used for the commencement of the warranty period.
- Coverage schedule

Year 1 - 100%

Year 2 - 80%

Year 3 - 60%

Year 4 - 40%

Year 5 - 20%



### **Exceptions to the Warranty Policies**

- Under no circumstance shall the owner be entitled to recover costs for incidental, special, or consequential damages such as, but not limited to loss of profit or revenue, other commercial losses, inconvenience and/or replacement equipment rental cost.
- Maintenance, repair, or service items not related to warrantable defects.
- Loss or damage during shipping.
- Failure resulting from lack of or improper maintenance.
- Damage caused by operator abuse, negligence, or improper operation.
- Damage resulting from improper voltage supply.
- Damage from improper installation. Installation done by other than the manufacturer.
- Non-defective items replaced at the request of the customer.
- Damage due to accidents.
- Damage resulting from improper fuel supply (i.e. pressure or contamination).
- Damage resulting from cracked or broken lines occurring during transport.
- Damage resulting from use of inadequate or improper fluids (i.e. Glycol or oil).
- Mileage is not covered.
- Glycol is considered a consumable and will not be covered under the warranty policy.
- Generators carry their own warranty coverage through their own manufacturers. Please refer generator issues to the OEM. Contact information may be found in the Service & Operators Manual under Optional Equipment.

### **Owner Obligations**

- It is the responsibility of the owner, at the owner's expense, to transport the equipment to the service facility of an authorized DRYAIR distributor/dealer or alternately to reimburse the distributor/dealer, for any traveling expenses incurred in fulfilling this warranty.
- The terms of this Warranty Policy are subject to provincial and state legislation. DRYAIR reserves the right to make modifications in accordance with provincial and state legislation without prior notice or obligation.
- It is the responsibility of the owner to read, understand and implement the maintenance, safety and operational guidelines as laid out in the Operation and Maintenance Guide.
- All parts are to be tagged with warranty claim number and shipped prepaid to DRYAIR within 30 days.

### **Manufacturer Obligations**

- DRYAIR reserves the right to continually improve the product's parts or specifications at any time without notice or obligation.
- The terms of this Warranty Policy are subject to provincial and state legislation. DRYAIR reserves the right to make modifications in accordance with provincial and state legislation without prior notice or obligation.

## Warranty Claim Procedure

- All warranty credits must be processed with the DRYAIR Warranty Claim Form.
- All warranty parts, unless otherwise specified, are to be returned to DRYAIR along with a completed Warranty Claim Form.

**Note:** *Prior to returning warranty parts, please call for an authorization number and shipping instructions from the Warranty department in Canada.*

### Location of Warranty Depots:

**USA**  
 DRYAIR Manufacturing Corp.  
 410 Douglas Road, Box 264  
 Bradner, OH 43406  
 Ph. 1 (888) 750-1700

**Canada**  
 DRYAIR Manufacturing Corp.  
 400 Service Road, Box 126  
 St. Brieux, SK S0K 3V0  
 Ph. 1 (888) 750-1700

- Each warranty claim should only refer to one Serial or Production Schedule numbered unit.
- Warranty parts are to be tagged with warranty claim number.
- When claiming for warranty labour, the allowable warranty labour rate will be \$85.00/hour. The factory reserves the right to adjust the number of hours claimed where deemed necessary.
- The factory may at times specify allowable labour for certain warranty procedures.
- Mileage and travel time to/from the customer are not eligible for warranty credit.
- Freight charges for warranty parts are not eligible for warranty credit.
- Labour flat rates for component changes:
  - Electrical Components - 0.5hr
    - Relays
    - Switches
    - Thermostats
    - Breakers
  - Plumbing Components - 1hr
    - Flow Reverser
    - Flow Switch
    - Valves
  - Electric Motor Changes - 1hr
    - Hose Reel
  - Glycol Pump Changes - 2hrs

**Note:** *Other labour charges will be at the discretion of DRYAIR.*

## 2. Safety Concerns

### General Safety Guidelines

- Make certain that the operator reads and understands all the information in this manual.
- All unauthorized people must be kept away from the equipment while in operation.
- Maintain instructional and safety decals. Replace damaged decals. (Figure 1)
- All guards must be in place when the equipment is in operation.



Figure 1 - Safety Decals

## Water Heater Module

**CAUTION!** *The water heater is a heating appliance.*

- Observe all posted warnings and cautions when dealing with any heating appliance.
- Keep children and pets away from all piping and fuel accessories.
- While the system is operating the water heater housing panels must be kept closed - This prevents drafts from affecting water heater operation.

The key advantage to the 900 GTS Flex system, in addition to better temperature control abilities over other heating methods, is that there is only one flame point and only one fueling point. This means fewer sets of environmentally sensitive equipment to manage. In the DRYAIR system, the heat transfer around your site is almost entirely managed by low-pressure Heat Transfer Fluid lines.

## Heat Transfer Fluid

Follow the following precautions and measures when working with “heat transfer fluid” (“DOWFROST\* HTF” & “BOSS CHILL PG”).

### Fluid Handling Precautions

- Ventilation ..... Good general ventilation should be sufficient for most conditions.
- Respiratory protection No respiratory protection should be needed.
- Skin protection ..... For brief contact, no precautions other than clean, body-covering clothing should be needed.  
..... Use impervious gloves when prolonged or frequently repeated contact should occur.
- Eye protection ..... Use safety glasses.

### First Aid Measures

- Eyes ..... Flush eyes with plenty of water.
- Skin ..... Wash off in flowing water or shower.
- Ingestion ..... Induce vomiting if large amounts are ingested.  
..... Consult medical personnel.
- Inhalation ..... Remove to fresh air if effects occur.  
..... Consult a physician.
- Note to Physician ..... No specific antidote.  
..... Supportive care.  
..... Treatment based on judgment of the physician in response to reactions of the patient.

*For complete “heat transfer fluid” information, refer to the Material Safety Data Sheets for “Dowfrost HTF” & “Boss Chill PG” included with the manuals package.*

## Trailer Safety

DRYAIR trailers are equipped with torsion single or tandem axles with electric brakes on each axle. It is necessary to tow units with tandem axles as parallel as possible to the road to ensure equal loading on each axle. The tow vehicle must be equipped with a brake controller for the electric brakes to function.

The tow vehicle operator is responsible for the following:

- Ensure that all the tires are inflated to the manufacturer's specifications.
- Check the tire tread on all tires for indications of wear or misalignment.
- Test the signal lights, brake lights, and park lights for proper operation.
- Ensure that all tire lug nuts are properly torqued to 120 ft·lb.
- The operator must make sure that the brakes are functioning correctly.
- Before towing, the operator of the tow vehicle must ensure that the trailer is hooked correctly to the tow vehicle including:
  - Safety chains
  - Breakaway cable
  - Electrical connection (lights, brakes)
  - Ensuring that the trailer tongue is properly fastened to the trailer frame

## 3. Introduction

### Components

#### Central Mobile Enclosure

- A compact and portable design.
- Easy access from side doors.
- Automatic temperature control and fuel usage which responds to worksite demands.
- Low pressure, atmospherically vented circulation system.
- No special boiler certification is required to operate the system.
- Circulation system “automatic air vent” component for quick setup-and-go operation.
- A central heat module control center which monitors and controls system operations.
- A multi-light system operation feature for easy system troubleshooting.
- Flow-reversing Greenthaw™ system.
- Patented Combustion Environmental Control System preheats the fuel and air used for combustion.



*Figure 2 - 900 GTS Flex Central Mobile Enclosure*

## Hose Reel

- The “live” on-board hose reel comes with 4,000ft. (8 x 500ft) of  $\frac{5}{8}$ ” I.D circulation line heat exchanger hose.
- The reel provides convenient storage for the “circulation line heat exchange” hose required for thawing and/or curing concrete.
- The electric drive system provides “power on” or “power off” capability.
- A torque-limiting device provides braking.
- The on-board reel comes with a 8-port manifold and a pair of 1  $\frac{1}{2}$ ” quick connections to accommodate a remote manifold.



Figure 3 - Hose Reel

## Fluid Circulation Lines

Fluid circulation lines are designed to endure the toughest work site environments. Portable distribution manifolds connected to the primary circulation system redistribute the heat transfer fluid through secondary lines. All fluid circulation components come with isolation valves and quick couplers, ensuring quick set up, start up, and quick disassembly when the job is done. DRYAIR provides a full range of hoses, adapters, and manifolds for handling and distributing HTF.



Figure 5 - Circulation Lines

The circulation line heat exchangers are the perfect solution for:

- Heating and/or thawing cold or frozen ground.
- Frost prevention.
- Concrete curing and heating in subzero environments.
- Hose loops are typically 500ft in length with maximum of 1,000ft achieved by connecting two hoses together. Refer to the Components, Hose Reel section of the Operator Manual to verify hose length for your unit.

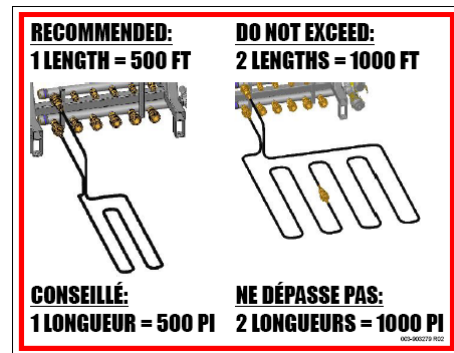


Figure 4 - Hose Loop Length

This system can be applied to all types of concrete applications. Circulation line heat exchangers can be secured directly against the surface of the concrete or concrete forms.

Alternatively, an expendable circulation line can be incorporated into the concrete structure during the pour. This allows the slab floor to continue being heated, to provide radiant floor heat during construction.



## Accessories

### Extension Reservoir Assembly

The Extended Reservoir Tank is required in scenarios when “portable heat exchangers” are higher than the top level of the 650 GTS glycol reservoir tank. If the Extended Reservoir tank is not used, the following can occur:

- **Insufficient Fluid in the System**

Fluid can drain back to the heat transfer reservoir tank from the over-elevated fluid lines when the pump is shut off. The heat transfer reservoir tank will show adequate fluid, but when the pump is started extra fluid will be required to recharge the over-elevated fluid lines and portable heat exchangers and the system will then have insufficient fluid in the reservoir.

- **Fluid Overflow**

If fluid is added to maintain proper fluid levels while the pump is running, overflow at the reservoir tank will occur when the pump is shut off. This would occur because of the drain back from the over-elevated fluid lines.



Figure 6 - Extended Reservoir

### Mixing/Booster Pump

The multifunctional mixing/booster ensures maximum flexibility in the use of this system.

- Tempering mode supplies lower temperature fluid for concrete cure and radiant floor heat applications, eliminating the need to reduce the water heater operating temperatures below safe operating ranges.
- When operating in booster mode the system can increase flow rates or function as a pumping station to increase pumping distances by over 300ft per station.
- The system also allows for dual-temperature control. High temperature fluid can be provided to portable heat exchangers, along with a lower temperature fluid for concrete cure and radiant floor heat applications.



Figure 7 - Mixing/Booster Pump

**Note:** Disengage Flow Reverser when using this accessory.



### Optional Remote Manifold

The multifunctional mixing/booster ensures maximum flexibility in the use of this system.

- Allows for additional distribution and/or separation between the central heating trailer and the manifold.



Figure 8 - Optional Remote Manifold

### Insulated Line Jackets

Insulated circulation line jackets are also available. These insulated jackets will prevent exposed circulation line heat loss in extreme subzero conditions.

### Portable Heat Exchangers

Portable heat exchangers are the ideal way to heat and/or dry enclosed structures. Their compact and mobile design allows them to be positioned where required on the job site. The efficient fan/coil design provides a high rate of heat transfer. High volume fans then deliver this heat evenly throughout a large area. The clean, low relative humidity heat delivery minimizes energy costs by eliminating the need to draw in fresh outside air. With this system, you just reheat warm internal air, rather than heating cold external air.



Figure 9 - Portable Heat Exchangers

**Note:** *Disengage Flow Reverser when using this accessory.*

### Plate Heat Exchanger

The plate heat exchanger module uses a stacked parallel flat plate braised heat exchanger. This creates two separate and isolated fluid loops. In glycol-glycol situations it can extend the range of the HTF distribution. In other situations, it can be used to transmit heat energy from the glycol to another fluid. The plate heat exchangers combined with a central heating module can be used:

- To extend the effective range and lengths of the primary distribution lines.
- In a multi-story application to extend the vertical range of the primary distribution lines.
- In an HTF to liquid heating application, such as heating a swimming pool or other volume of water (or other low-viscosity non-corrosive liquid).



Figure 10 - Plate Heat Exchanger Unit

**Note:** *Disengage Flow Reverser when using this accessory*

## How the System Works

The system uses a low-pressure, open-fluid loop distribution system with an atmospherically vented fluid reservoir. A central heating module warms the heat transfer fluid. This heated fluid is pumped through a distribution system loop, passing through heat exchangers in remote locations.

Two types of exchangers are available: Portable Heat Exchangers and Circulation Line Heat Exchangers.

- **Portable Heat Exchangers** include a heat transfer coil, fan, and thermostatic temperature control. The heat transfer fluid flows through the transfer coil, where heat is transferred to the air being drawn through the coil by the fan. The coil is specially designed for optimum heat transfer, without adding any moisture or combustion by-products to the air.
- **Circulation Line Heat Exchangers** use flexible hose with hydraulic-style quick couplers for ease in hookup. Heat transfer occurs by direct contact heat transfer and radiant heat conduction.

The Mixing/Booster unit can be utilized to:

- Provide lower temperature fluid for concrete cure and radiant floor heat applications.
- Provide dual temperature control with a single fluid circulation system.
- Boost fluid flow and increase pumping distances.

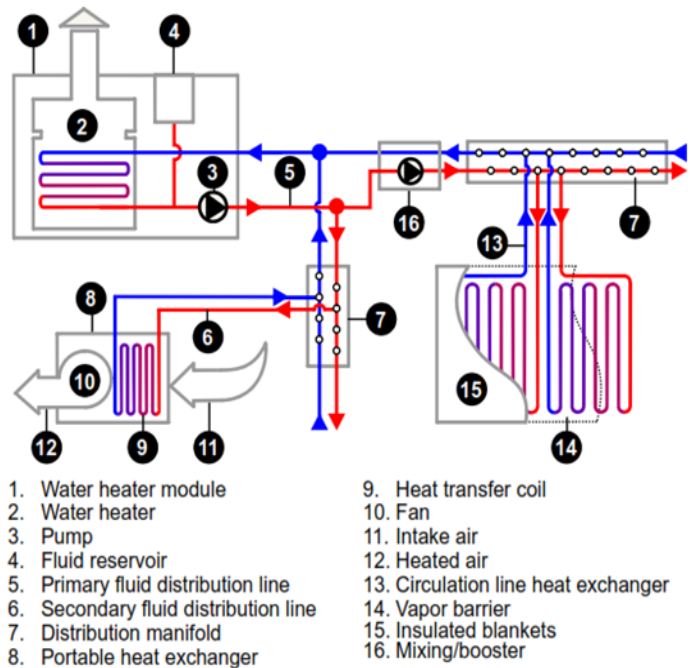


Figure 11 - How the System Works

## Flow Reverser

The patented “Smart Thaw” flow reverser allows the Greenthaw™ to thaw ground in half the time of conventional systems, while also providing tighter temperature control, and more even heat distribution, on sensitive concrete curing applications. This device provides an even thaw/cure pattern throughout your ground thaw loop, which in turn speeds up the thawing process, reduces costs and maximizes the unit’s potential.

- The DRYAIR Greenthaw™ system maximizes every ounce of the energy it uses by directing heat across the thaw grid in a systematic manner that results in a uniform thaw pattern.
- Other systems use circulation loops that move fluid in one direction only. As heat transfer occurs the fluid will cool down as much as 45% as it moves towards the end of the loop. This will result in an uneven thaw pattern. Therefore, while the ground under the warm end continues to be heated, energy is wasted well after it has been thawed due to the colder end of the loop falling behind by as much as 75%. This forces you to thaw for several days longer... needlessly costing you extra time and fuel.

DRYAIR’s patented Greenthaw™ system maximizes your costly energy by reversing fluid flow on a selected schedule. This means that every square foot of ground sees the same amount of energy giving you an almost perfect thaw pattern... and more importantly, saving you valuable time and reducing energy requirements.

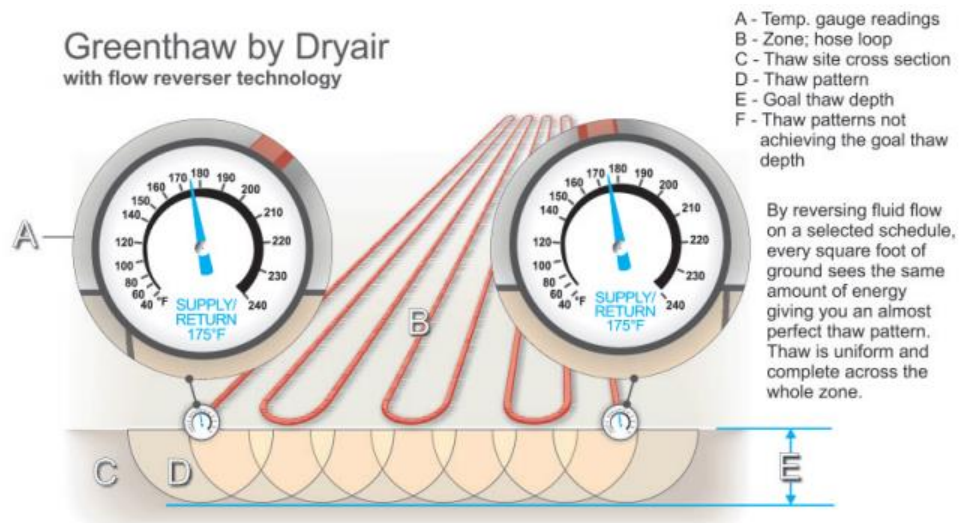


Figure 12 - Flow Reverser Technology, Even Thaw Pattern

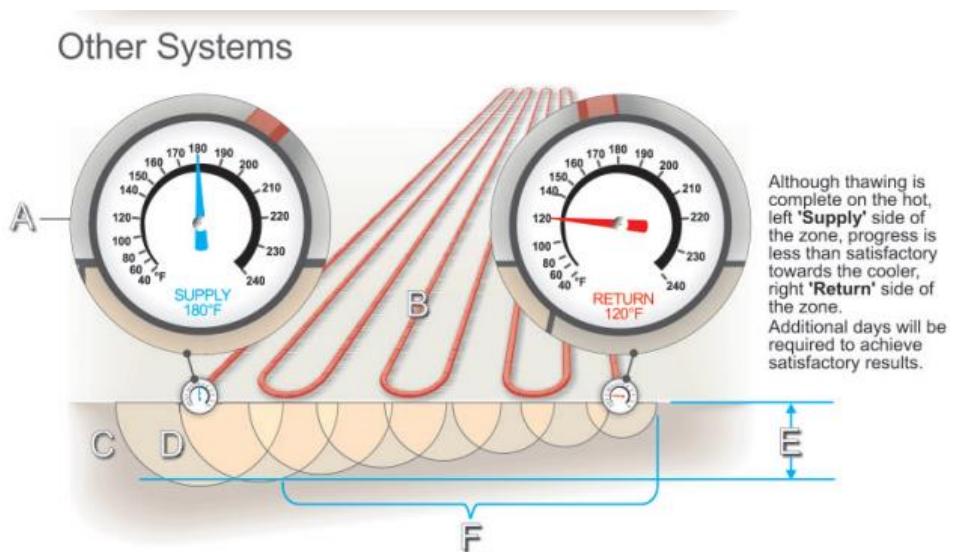


Figure 13 - Without Flow Reverser Technology, Uneven Thaw Pattern

## 4. Setup

The positioning of all the system components on the site will be influenced by several factors. Please read all the “Setup” section before beginning.

Be sure to observe all local electrical codes and fire regulations when positioning the central heating module.

### Required Safety Clearances

The 650 GTS is a heating appliance, therefore safe heat and exhaust clearances must be observed from combustible materials and for service access.

- Maintain 24” (61cm) of clearance on all sides of the unit (*Figure 15*).
- Maintain 36” (91cm) of clearance on all sides of the flue pipe and chimney cap (*Figure 14*).

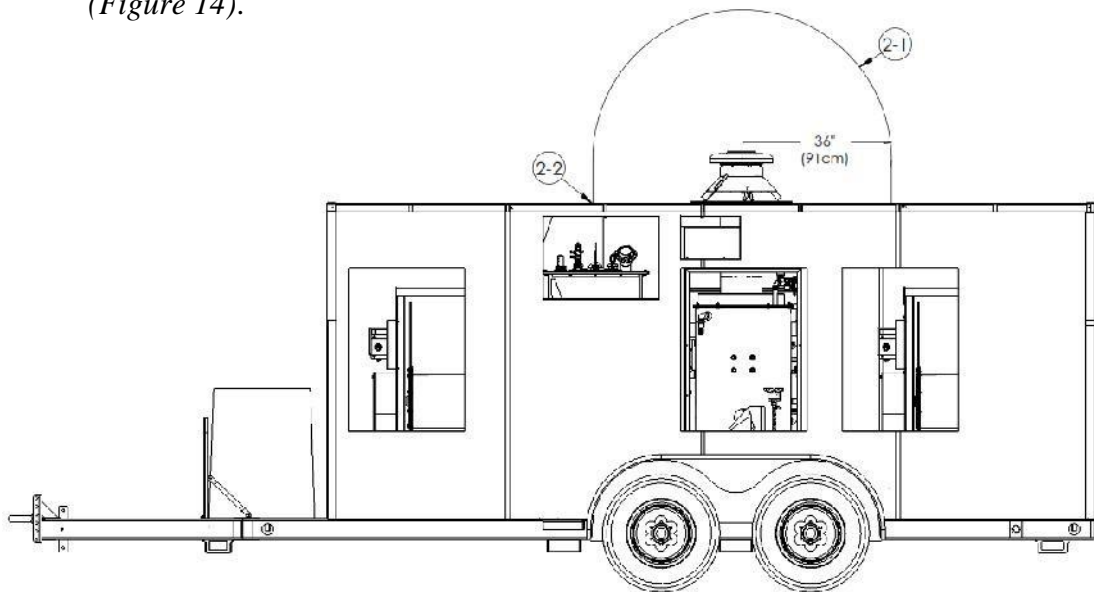


Figure 14 - Top-View Clearance

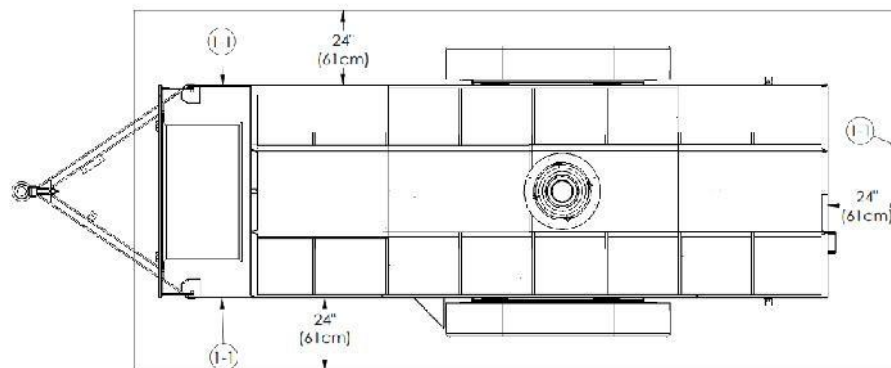


Figure 15 - Side-View Clearances

## Elevation Concerns

Do not place any "portable heat exchangers" or "circulation line heat exchangers" higher than the top level of the heat transfer fluid fill tank without using a reservoir extension kit (*Figure 6*). If this is not observed, the following can occur:

- **Insufficient Fluid in the System**  
Fluid will drain back to the heat transfer fill tank from the over-elevated fluid lines when the pump is shut off. The heat transfer fill tank will show adequate fluid, but when the pump is started extra fluid will be required to recharge the over-elevated fluid lines and portable heat exchangers and the system will have insufficient fluid in the reservoir.
- **Fluid Overflow**  
If fluid is added to maintain proper fluid levels while the pump is running, overflow at the fill tank will occur when the pump is shut off. This would occur because of drain back from the over-elevated fluid lines.

## Electrical Requirements & Connection

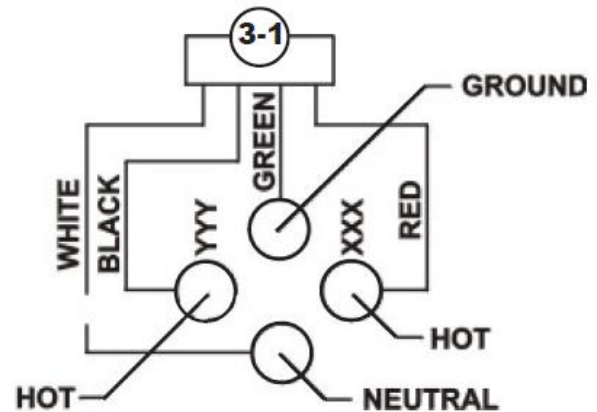
When determining the "central mobile enclosure" location on site, consider setting up near the electrical power supply.

**Note:** This applies mainly to systems not equipped with a dedicated generator.

- The main feed wiring must be adequately sized to carry the minimum ampacity shown on the water heater cabinet's rating label. All electrical connections, connectors and wire must be CSA/UL compliant and installed according to local laws and codes.
- Before making any electrical connections, be sure that the electric power supply is "Off".

### Electrical Connection

- The 900 GTS Flex requires 115/230V AC Power. The module is factory wired so that the only connection to be made is a 230V AC service outlet.
- The main feed wiring must be adequately sized to carry the minimum ampacity shown on the water heater cabinet's rating label.
- All electrical connections, connectors and wire must be CSA/UL approved, and installed according to local laws and codes.
- A 4-wire hookup is required for all systems to work properly. Warranty is void if the wiring hookup is not done correctly (*Figure 16*).



*Figure 16 - Electrical Hookup (230V AC)*

**Note:** Warranty is void if the wiring hookup is not done correctly.



## Heat Transfer Fluid “HTF”

**CAUTION!** At no time should you use automobile antifreeze in your system. The use of automobile antifreeze will void your warranty.

- The heat transfer fluid “HTF” level should show no more than  $\frac{1}{4}$  on the gauge (cold fluid) at start-up. As the “HTF” warms to operating temperature, fluid expansion will raise the level to  $\frac{1}{2}$  or  $\frac{3}{4}$  on the gauge (depending on the total volume of fluid in the circulation system).

### Heat Transfer Fluid Specifications

- The system is shipped with pre-mixed “HTF”, made up of 50% “Dowfrost ® HTF” or “Boss Chill PG” and 50% water\*, by weight – freeze protection down to -28°F (-33°C).
- The “glycol/water mixture chart” below will provide you with more information on the proper mixture for your area.
- “Dowfrost ® HTF” or “Boss Chill PG” must be used. The pure “Dowfrost ® HTF” or “Boss Chill PG” heat transfer fluid used in the system is made of a blend of 95-97% Propylene glycol, <5% Dipotassium phosphate and deionized water (see Safety Concerns section – MSDS sheets) for additional information.
- Soft water with a pH level (#7) must be used.

Percent Propylene Glycol		Freezing Point	
By Mass	By Volume	°F	°C
0.0	0.0	32.0	0.0
10.0	9.6	26.1	-3.2
20.0	19.4	17.9	-7.8
30.0	29.4	6.7	-14.0
40.0	39.6	-8.1	-22.3
50.0	49.9	-28.9	-33.8
60.0	60.0	-54.9	-48.3

Figure 17 - Glycol/Water Mixture Chart

**CAUTION!** Whenever coupling or uncoupling quick couplers, make sure that the isolation valves are closed, and the pump is off. Failure to do so may put you at risk of injury from eye and/or skin exposure to hot glycol.

## Primary “HTF” Circulation Lines

- If possible, position the primary circulation lines out of high traffic areas.
- If primary “HTF” circulation lines are required, connect the primary circulation lines to manifold “supply” and “return” quick couplers at the back of the central mobile enclosure. Quick couplers are attached to both ends of the primary circulation lines to enable quick coupling. This also allows the isolation of the primary lines while retaining heat transfer fluid “HTF” in the lines. Plus, set up and dismantling of the circulation system is much quicker.

## Fuel/Gas

*See “Burner Setup – Burner Identification” – below for burner type.*

### Diesel/Light Oil

- Only clean #1 or #2 diesel fuel or light heating oil is suitable for use in the system. \*
- The “central heating module” comes equipped with its own tank, so there are no fuel line hookups required.
- The fuel system utilizes a two-pipe system to ensure efficient fuel supply to the burner.

*\* Contact your local fuel supplier to inform them of the requirements.*

### Propane Gas

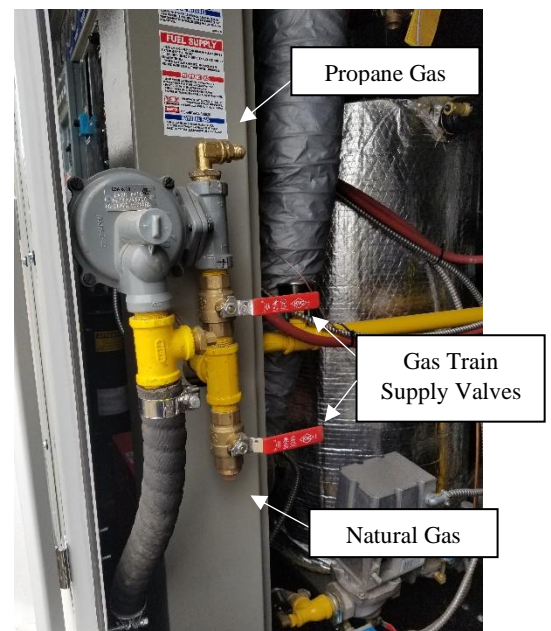
- A supply of “Propane Vapor” should be connected to the inlet of the secondary regulator at a pressure of 10 PSI MAX.

*\* Provide your local Propane supplier with BTUH input requirements to ensure an adequate volume of vaporized propane even in the coldest ambient conditions.*

### Natural Gas

- A supply of “Natural Gas” should be connected to the manual gas train supply valve at a pressure of approximately 12-14” W.C.

*\* Provide your local Natural Gas Utility Company with BTUH input and pressure requirements to ensure adequate volume of gas at the correct pressure range.*



*Figure 18 - Gas Train Supply*

## Burner Identification

Riello's identification label is located on the top flange of the burner's main chassis plate and identifies if the burner is for use with "Diesel/Light Oil", "Natural Gas" or "Propane Gas".

White vinyl labels are also located on both the burners' main chassis plate and to the top of the burner cover hood:

- Black Lettering = Diesel/Light Oil Burner (*Figure 19*)
- Red Lettering = Propane Gas Burner (*Figure 20*)
- Blue Lettering = Natural Gas Burner (*Figure 21*)

If the installed burner is the correct fuel type to be used, proceed to the applicable startup section.

If a burner of a different format is required, it must be obtained from your DRYAIR Manufacturing Corp. distributor. The existing burner must then be removed before the alternate burner can be installed.

## Burner Removal

To remove an existing **Riello Model 40-F20 Diesel/Light Oil Burner**, use the following sequence:

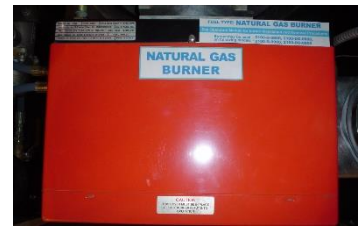
1. Make certain that the power supply to the water heater is disconnected.
2. Disconnect the electrical connection to the burner by unplugging the quick-disconnect multi-pin connector. This connection is on the interior of the water heater cabinet, at the base of the main control panel. A pair of Cam-lever locks will need to be disengaged to permit separation of the plug connection. (*Figure 22*)
3. Disconnect the combustion air duct by loosening the gear clamp-band.
4. Disconnect the fuel supply hose and fuel return hose by uncoupling the quick connections on the side of the burner. The loose supply and return hose ends may be coupled together and pushed aside out of the way inside the cabinet. (*Figure 23*)
5. Remove 2 nuts from top of burner tube bracket. (*Figure 26*)
6. Pull burner toward you and away from the mounting bracket. (*Figure 26*)
7. Remove the gas hose plug to accommodate the propane/natural gas burner union.



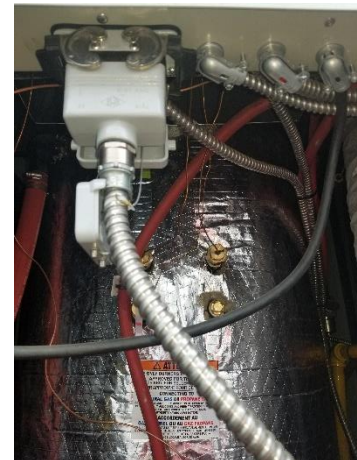
*Figure 19 - Diesel/Light Oil Burner*



*Figure 20 - Propane Gas Burner*



*Figure 21 - Natural Gas Burner*



*Figure 22 - Electrical Connection*



To remove an existing **Riello Model 40-G900 Propane Gas Burner** or **Natural Gas Burner**, use the following sequence:

1. Make certain that power supply and gas supply are shut off and disconnected from the water heater.
2. Disconnect the electrical connection to the burner by unplugging the quick-disconnect multi-pin connector. This connection is on the interior of the water heater cabinet, at the base of the main control panel. A pair of Cam-lever locks will need to be disengaged to permit separation of the plug connection. (Figure 22)
3. Disconnect the combustion air duct by loosening the gear clamp-band. (Figure 24)
4. Close off the manual gas train valve. (Figure 24)
5. Use 2 wrenches to loosen and disconnect the gas supply hose from the gas train to burner. (Figure 25)
6. Remove 2 nuts from top of burner tube bracket. (Figure 26)
7. Pull burner toward you and away from the mounting bracket.
8. Replace the gas train plug to prevent a blockage or debris. (Figure 25)

## Burner Installation

To install an alternate **Riello Model 40-F20 Diesel/Light Oil Burner**:

1. Insert burner into the mounting bracket.
2. Install 2 nuts at top of burner tube bracket. (Figure 26)
3. Connect the fuel supply hose and fuel return hose by coupling them to the quick connections on the side of the burner. (Figure 23)
4. Make the electrical connection to the burner by plugging-in the quick-connect. The Cam-lever locks should be engaged to prevent separation of the plug connection. (Figure 22)

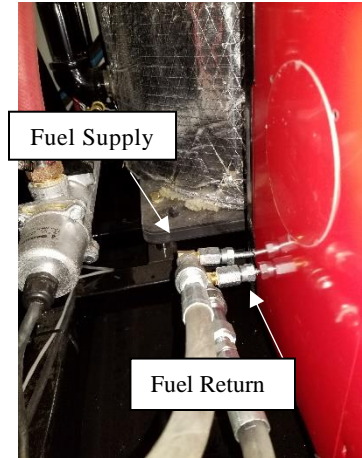


Figure 23 - Fuel Supply and Return Lines

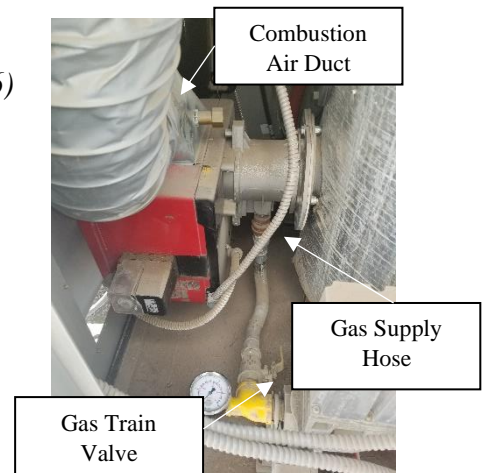


Figure 24 - Propane Gas/Natural Gas Burner Connections



Figure 25 - Gas Supply Hose

To install an alternate **Riello Model 40-G900 Propane Gas Burner** or **Natural Gas Burner**:

1. Insert burner into the mounting bracket.
2. Install 2 nuts at top of burner tube bracket. (Figure 26)
3. Connect gas supply hose from gas train to burner. Use 2 wrenches to tighten. (Figure 25)
4. Open the manual gas train valve.
5. Remove locking nut and swing burner chassis away to expose the combustion head adjustment mechanism. Loosen Allen screw and move the head assembly until the rear edge of the air tube coincides with the desired number setting. (Figure 27)
  - a. Setting for model “2100-DG-0900” (natural gas or propane) should be 5.0
6. Lock off the setting, swing the burner closed and replace the locking nut.
7. Connect combustion air duct and tighten the gear clamp-band.
8. Make the electrical connection to the burner by plugging in the quick-disconnect. The Cam-lever locks should be engaged to prevent separation of the plug connection. (Figure 22)

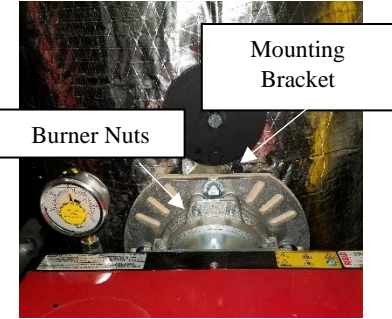


Figure 26 - Riello Burner Tube & Mounting Bracket

### **COMBUSTION HEAD ADJUSTMENTS**

To set combustion head, loosen the Allen screw (A) and move the elbow (B) so that the rear edge of the air tube (C) coincides with the set point number (D). Retighten the Allen screw (A).

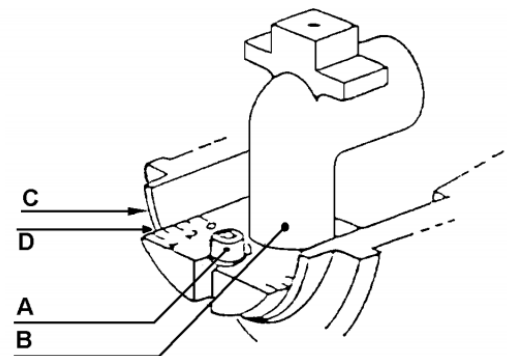


Figure 27 - Combustion Head Adjustment

## 5. Operation

### Purging Air from the “HTF” Circulation System

- Verify that the primary circulation lines are connected to a distribution manifold.
- Complete the connection for one “heat exchanger loop” or “portable heat exchanger”. This will close the circulation loop and allow circulation.
- Verify that the “supply” and “return” isolation valves and the isolation valves at both ends of the primary circulation lines (hard connection to the manifold) are in the “open” position.
- The automatic air vent valve cap should not need adjustment. The valve cap should be opened 1 ½ turns (counterclockwise) from fully closed to allow air to escape from HTF system.
- Toggle the pump switch to the “On” (up) position and run the pump. This will release the air from the system.
- Monitor the heat transfer fluid sight glass and make sure that the heat transfer fluid level stays between ¼ to ½ full at all times during this process.
- Note that there may be a certain amount of air in the system. HTF levels may change as air is displaced from the system. Add HTF fluid to maintain ¼ to ½ levels when the fluid is cold.
- When the air is eliminated, the “System Pressure” gauge will hold at a steady reading of between 15 to 40 P.S.I.



Figure 28 - Automatic Air Vent Valve Cap

### Before Firing the System

- Verify that the power supply is correct and that the electrical hook up is as specified in “Setup”.
- Verify that the water heater is being supplied with the same fuel type as indicated on the water heater data plate **“LIGHT OIL/DIESEL FUEL”**.
- Verify that the “supply” and “return” isolation valves are closed.
- Verify that the fuel line valves are in the Open/Normal positions. (Figure 29)
- Verify that the heat transfer fluid level gauge shows approximately ¼ full.

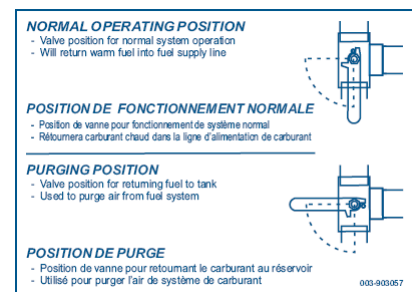


Figure 29 - Fuel Line Valve Positions

## Cold Start Procedure

*The system has a patented, built-in electric HTF pre-heater, which will heat the HTF in the heat exchanger without the burner being turned on. This device is unique to DRYAIR equipment. It is not always necessary to use this device, but it will make the unit start more smoothly and reduce maintenance costs associated with “cold starts”. To utilize the HTF preheater, follow the procedure below.*

- Plug in power supply.
- Confirm that the pump switch and the water heater switch are in the “Off” (down) position.
- Position all three breakers to the “On” (up) position. This will automatically energize the electric “cold start” circulation heater.
- Wait until the supply temperature gauge reads between 80° F to 90° F (27° C to 32° C). The time required for the heat transfer fluid in the heat exchanger to reach this temperature will depend on the outdoor ambient air temperature.
- Toggle the pump switch located on the control panel to the “On” (up) position. Once the pump is turned on, the “cold start” fluid pre-heater is automatically shut off.
- With the pump on and the “supply” and “return” isolation valves on the exterior of the heat module in the closed position, the “HTF” will circulate through the heat module’s internal bypass system. This will supply warm “HTF” to the combustion air and fuel preheat systems, which tempers combustion air and fuel for smooth burner start-up and operation.
- The burner is now ready to be fired. Proceed with the “Temperate Start Procedure”.

**Note:** *The time required for the combustion air and fuel to reach this temperature will again depend on the outdoor ambient temperature.*

## Temperate Start Procedure

You can proceed with this procedure when:

- a) The ambient outdoor air temperature is above 23° F (-5° C) *or*
- b) The recommended "cold start procedure" has been completed if below 23° F (-5° C).

## Control Settings

### Low Flow Situation

Utilizing only one 80 or 200 portable heat exchangers or only one or two circulation line exchanger loops.

- Water heater heat exchanger temperature overrun can be expected, therefore, initially set the aquastat at 140°F (60°C) and the high limit switch at 200°F (93°C).

**Note:** A single line heat exchanger loop may not have enough flow to activate the system flow switch. If this occurs, consider adding another loop of hose to increase flow and activate the system.

## High Flow Situation

Utilizing two or more portable heat exchangers or three or more circulating line heat exchanger loops.

## Initiate Firing

- Verify all valves for manifolds and heat exchangers are fully open.
- Verify the supply valve is open fully and the return valve is closed fully.
- Verify that the “Pump Switch” is in the “On” (up) position.
- Toggle the water heater switch to the “On” (up) position.
- The burner will proceed through its firing sequence.
- Once the burner is operating smoothly and the system pressure is steady (air has been eliminated from the system), monitor the “supply temperature” until it is close to 140° F.
- Verify that either 2-HE80, or 1-HE200, or 2-500ft ground thaw loops is connected to the primary lines through the distribution manifold.
- Open the “return” valve to the “half open” position.
- The “half open” position will ensure a slow introduction of cold heat transfer fluid into the external circulation system and prevent a “cold-shock” of the system.

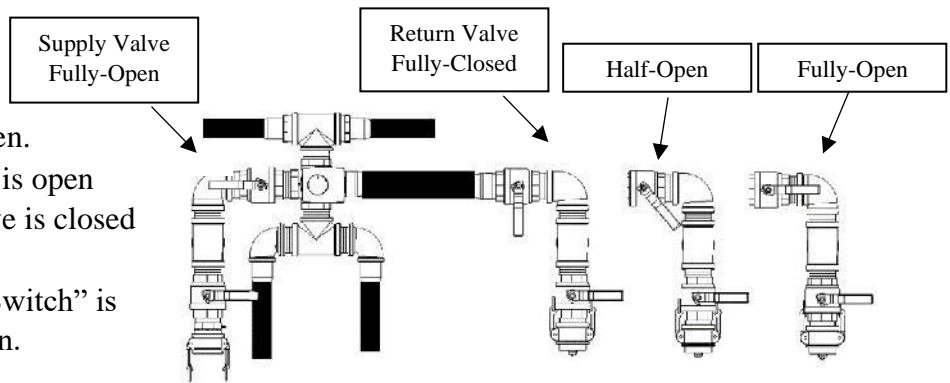


Figure 30 - Supply and Return Valve Positions

**Note:** Do not close this valve more than the 1/2 closed position. The restricted flow may prevent the firing of the water heater.

- Incrementally open the “return” isolation valve to a fully open position.
- Monitor the “Return temperature before bypass” gauge. Before fully connecting more “heat exchanger loops” or “portable heat exchangers”, this gauge must show a noticeable rise in temperature indicating the heat transfer fluid has made the full circuit. With “heat exchanger loops, this may take 10 minutes or more.
- Repeat the previous step until all “portable heat exchangers” or “heat exchanger loops” are connected and circulating.

- Verify that the pump switch is in the “On” (up) position.
- Toggle the water heater switch to the “On” (up) position.
- The burner will proceed through its firing sequence.
- Once the burner is operating smoothly and the system pressure is steady (air has been eliminated from the system), monitor the “supply temperature” until within 10° F of the aquastat temperature setting.
- Verify that only one “heat exchanger loop” or one “portable heat exchanger” is connected to the primary lines through the distribution manifold. This will open the loop and allow circulation from the “supply” side to the “return” side of the primary circulation line.

## Purging Air from the Diesel/Light Oil Fuel System

If the burner does not fire, the fuel system may need to be purged of air.

- Confirm that there is an adequate fuel supply.
- Toggle the water heater switch to the “Off” (down) position.
- Open all manual valves in the fuel system. Set the 3-way fuel bypass valve for full diversion to the tank. Set valve to the “Open” position.
- Confirm that the pump switch is in the “On” (up) position.
- Toggle the water heater switch to the “On” (up) position.
- Depress the reset button. This will activate the fuel pump & burner firing sequence.
- When the fuel system is primed, the fuel pressure gauge will show a steady reading and the water heater should attempt to ignite.
- Once the water heater has ignited and the fuel pressure has stabilized set the 3-way fuel bypass valve to the normal position (vertical position).

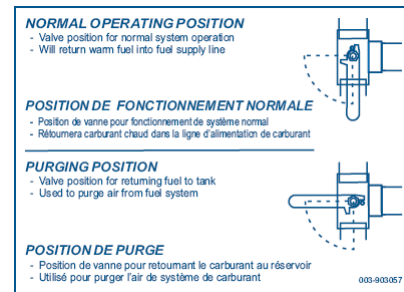


Figure 31 - Fuel Line Valve Positions

**Note:** The reset process can be tried up to six times, at the most. If the water heater does not fire, see the accompanying “Water Heater Module - Service Manual” or “Riello Burner Installation Manual” for information and/or contact DRYAIR Technical Support 1 (888) 750-1700.



## Adding “HTF” to System

Verify that the power supply is correct, and the electrical hookup is as specified in “Setup.”

- Ensure all breakers are in the “On” position.
- Remove fill/drain hose plug from the fill/drain hose.
- Submerge the fill/drain hose into the bottom of a barrel/pail or jug of pre-mixed “HTF” (see “Setup” for heat transfer fluid specification).
- Turn the supply ball valve to the “Closed” position.
- Turn the fill/drain ball valve to the “Open” position.
- Toggle the pump switch to the “On” (up) position.
- Once the pump switch is in the “On” position, the pump will commence to draw the “HTF” into the system. While watching the glycol level gauge, continue to fill the system until the glycol level gauge shows ½ full.

***Note:*** Caution must be taken when approaching the ½ full mark as it could take 2-3 seconds to register the actual level once pumping has ceased.

### In the case of overfull situations, do the following:

- Toggle the pump switch to the “Off” (down) position.
- Verify that the fill/drain ball valve is in the “Open” position.
- Turn the supply ball valve to the “Open” position. Gravity will immediately drain the glycol out of the system through the fill/drain hose. The fill/drain hose should be submerged into a barrel, pail, or jug with sufficient room for the “HTF”.
- Once the desired amount of “HTF” has been attained and the glycol level gauge is showing ½ full, turn the supply ball valve to the “Closed” position and continue with the following procedures.
- Turn the fill/drain ball valve to the “Closed” position.
- Toggle the pump switch to the “Off” (down) position.
- Turn the supply ball valve back to the “Open” position.



Figure 32 - Fill/Drain Hose

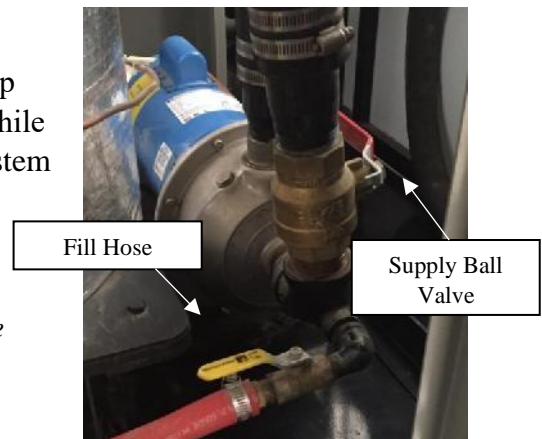


Figure 33 - Pump Connections

## Startup for Diesel/Light Oil Burner:

**Note:** The following steps must be performed by “Qualified Personnel” only. Contact your local fuel supplier to inform them of requirements. Only clean, #1 or #2 diesel fuel or light heating oil is suitable for use in this system. These are factory settings, based on standard elevation. Adjustments must be made for high elevation.

1. Remove burner hood.
2. To remove the drawer assembly:
  - Loosen screw (Figure 34 - 3), then unplug control box (Figure 34 - 1), by carefully pulling it back and then up.
  - Remove the air tube cover plate (Figure 34 - 5) by loosening the two retaining screws (Figure 34 - 4).
  - Loosen screw (Figure 34 - 2) and the fuel supply line connection then slide the complete drawer assembly out of the combustion head as shown.
3. Remove the nozzle adapter (Figure 35 - 2) from the drawer assembly by loosening the screw (Figure 35 - 2).
4. Check the nozzle to ensure correct size and type. If wrong, replace the nozzle with one of the correct sizes and types listed below. Nozzles should be replaced after 5,000 hours of service due to gradual erosion of the orifice from high pressure flow.
  - 900GTS Flex nozzle = 5.00 x 60°B
5. Replace the nozzle adapter into the drawer assembly and re-source the retaining screw.
6. Check the position of the ignition electrodes. Refer to Figure 36 for correct alignment. Adjust if necessary. These dimensions must be observed and verified.

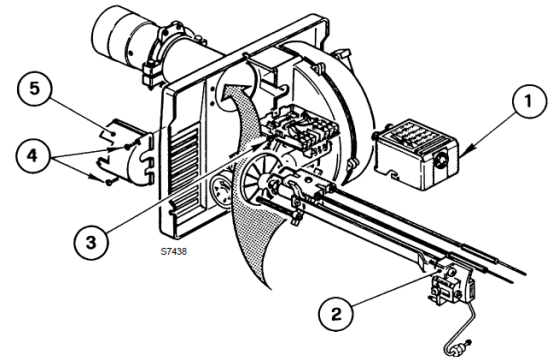


Figure 34 - Removing Burner Drawer Assembly

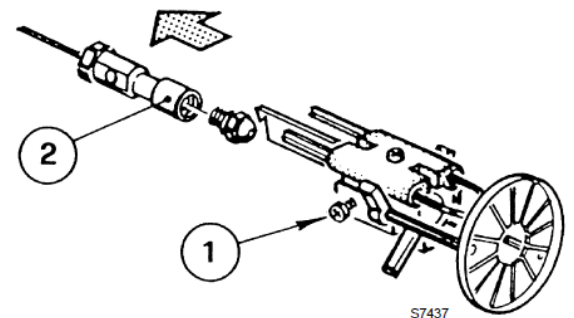


Figure 35 - Burner Nozzle

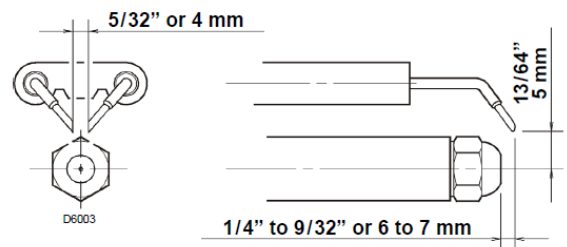


Figure 36 - Ignition Electrode Setting



7. To set the turbulator adjustment assembly:

- Loosen nut (*Figure 37 – 1*) and turn screw (*Figure 37 – 2*) until index marker is aligned with the correct index number. Re-tighten the retaining nut (*Figure 37 – 1*).  
Note: Zero and five are scale indicators only. From left to right the first line is 5 and the last line 0.
- Correct turbulator settings are:
  - 900GTS Flex = 5.0

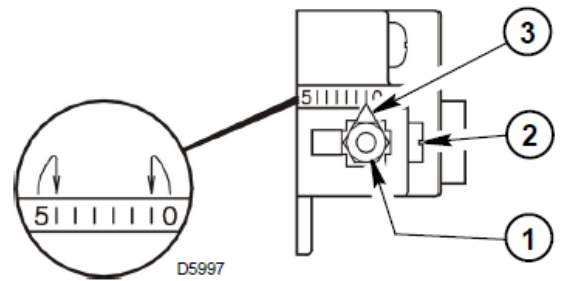


Figure 37 - Turbulator Setting

8. Insert the drawer assembly back into the burner tube. Replace the control box and cover plate by reversing procedure described in 2.
9. Connect power supply to the water heater and establish flow of heat-transfer-fluid by turning on the circulating pump's toggle switch, located on the control panel. Open supply and return isolation valves.
10. Initiate a try for ignition by turning on the water heater toggle switch located on the control panel. The burner will go through a pre-purge cycle before trying for ignition. Due to air in the fuel line, you may have to re-initiate the ignition cycle multiple times, by pressing and holding the burner reset button for at least 10 seconds. Once all air is eliminated, the burner should light. The burner will run on low for about ten seconds before shifting to high fire.

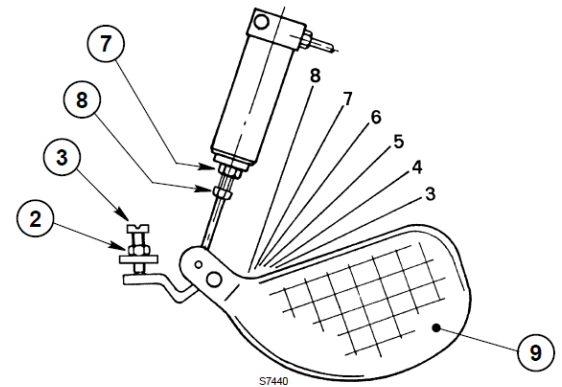


Figure 38 - Air Shutter

**Note:** If the diesel/light oil burner fails to ignite after several attempts, there may be air in the fuel system. To purge the air from the fuel system – see “Operation - Purging Air from the Diesel/Light Oil Fuel System” section of the Operator Manual.

11. To set the burner's air shutter and fuel pressure (Refer to *Figure 38* and *Figure 39*).

- While the burner is firing on **low**, loosen retaining nut (2) and turn the adjusting screw (3) until the top of the air shutter (9) is correctly positioned.

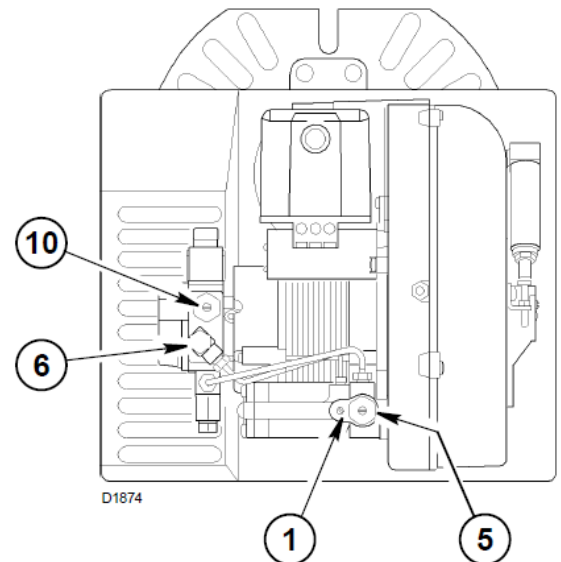


Figure 39 - Fuel Pressure Adjustment

- Hold adjusting screw in position and secure by tightening the retaining nut. Preliminary settings for low fire are:
    - 900GTS Flex = 3.5
  - Fuel pressure for **low fire** is factory set to 100 PSI for all models.
  - While the burner is firing on **high**, set fuel pressure by turning the pressure regulator adjustment screw. Fuel pressure gauge is provided to monitor this adjustment. Fuel pressure settings for **high fire** are:
    - 900GTS Flex = 145 PSI
  - While the burner is firing on **high**, loosen retaining nut and turn the bolt in a counterclockwise direction until about ¾” of thread is visible. Position the air shutter so the top of the air shutter is aligned with the proper index line. Hold the shutter in the position and turn the adjusting bolt clockwise until a resistance is met. Preliminary air shutter setting for **high fire** are:
    - 900GTS Flex = 8.0
12. Using a good quality Smoke Spot Tester and Flue Gas Analyzer, take flue gas sample readings at the test port in the flue pipe above the cabinet. Fine tune the readings by adjusting the burner’s air shutter, to achieve acceptable efficiency and emission levels. Final readings must be taken with the burner cover in place and the combustion air duct connected. **Note:** *This step is essential for clean, efficient combustion.*

Acceptable levels are:

900GTS Flex		
	Summer Fuel	Winter Fuel
FT (Flue Temp)	Less than 650°F	Less than 635°F
O <sub>2</sub>	<u>3.2%</u> ± 0.5%	<u>4.3%</u> ± 0.5%
CO	Less than <u>50</u> ppm	<u>Less than 50</u> ppm
EFF	Greater than <u>80%</u>	Greater than <u>80%</u>
CO <sub>2</sub>	<u>13%</u> ± 0.5%	<u>12.5%</u> ± 0.5%
EX/A	<u>15%</u> - <u>25%</u>	<u>20%</u> - <u>30%</u>

## Gas Connection and Start-up for Propane Burner:

**Note:** The following steps must be performed by “Qualified Personnel” only. All permit processes and codes must be followed as administered by the local authority having jurisdiction. Provide your local propane supplier with BTUH input requirements to ensure an adequate volume of vaporized propane even in the coldest ambient conditions. These are factory settings, based on standard elevation. Adjustments must be made for high elevation.

1. If the water heater was already equipped for propane, it should have a secondary regulator installed on the outside of the cabinet as indicated. If the propane burner was purchased as an alternate, the secondary regulator will be shipped loose with the burner and must be installed now. Use only CGA/AGA approved thread sealant when making gas piping connections. The manual gas train supply valve should be closed.
2. A supply of “Propane Vapor” should be connected to the inlet of the secondary regulator at a maximum pressure of 10 PSI. Turn on the gas at the supply tank and soap test all piping joints to ensure no leaks are present. Bleed air from the supply line as far as the regulator. Allow 5 minutes for purged gas to dissipate from the area.

3. Open manual gas valve.

4. Servo motor is factory set:
  - 900GTS Flex: ST1=30, ST0=0, ST2=70, N3=40, N5=10

This controls air gate and valve opening sequence & timing and should only be adjusted by knowledgeable personnel with DRYAIR Service consultation.



Figure 40 - Servo Motor

5. CSD-1 code gas trains have a low-gas pressure switch and a high gas-pressure switch.  
Settings for the various models are:
  - 900GTS Flex: Low = 1.0" W.C. and High = 6.0" W.C.
6. Open the manual gas train supply valve and adjust the secondary regulator until a static reading of 11" W.C. is achieved at the gas supply pressure gauge.
7. Connect power supply to the water heater and establish flow of heat-transfer-fluid by turning on the circulating pump's toggle switch, located on the control panel. Open supply and return isolation valves.
8. Reset low-gas pressure switch. Initiate a try for ignition by turning on the water heater toggle switch located on the control panel. The burner will go through a pre-purge cycle

(approximately one minute) before trying for ignition. Due to air in the gas train, you may have to re-initiate the ignition cycle multiple times, by pressing and holding the burner reset button for at least 10 seconds. Once all air is eliminated, the burner should light.

9. Set the preliminary manifold gas pressure, while the burner is firing, by adjusting the main gas train pressure regulator to achieve a reading of:
  - 900GTS Flex = 5.20" W.C.

Pressure adjustment can be monitored by observing the manifold gas pressure gauge. The pressure should hold steady.

**Note:** *These pressure settings are given as a starting reference only. Current ambient temperature, wind conditions and atmospheric pressure will all have an effect on actual gas input. The only way to verify actual gas input is to meter the flow of gas to the unit while it is firing. Then gas pressure adjustments can be made to more accurately fine-tune the gas input.*

10. Soap test gas connections to be certain there are no leaks present.
11. Using a good quality Flue Gas Analyzer, take flue gas sample readings at the test port in the flue pipe above the cabinet. Fine tune the readings by adjusting the burner's air shutter, to achieve acceptable efficiency and emission levels. Final readings must be taken with the burner cover in place and the combustion air duct connected.

**Note:** *This step is essential for clean, efficient combustion.*

Acceptable levels are:

900GTS Flex	
	Propane
FT (Flue Temp)	550°F to 650°F
O <sub>2</sub>	3.3% ± 0.5%
CO	Less than 50 ppm
EFF	Greater than 80%
CO <sub>2</sub>	Less than 12.1%
EX/A	17% ± 2%

## Gas Connection and Start-up for Natural Gas Burner

**Note:** This sequence must be performed by “Qualified Personnel” only. All permit processes and codes must be followed as administered by the local authority having jurisdiction. Provide your local Natural Gas Utility Company with BTUH input and pressure requirements, to ensure an adequate volume of gas at the correct pressure range. These are factory settings, based on standard elevation. Adjustments must be made for high elevation.

12. If the water heater was previously equipped for propane, it may have a secondary regulator installed on the outside of the cabinet as indicated, which **must be removed** now. Close the manual gas train supply valve.
13. Natural gas supply should be connected to the manual gas train supply valve at a pressure of approximately 12 – 14" W.C. Use only CGA/AGA approved thread sealant when making gas piping connections. Turn on the gas at the supply meter, and soap test all piping joints to ensure no leaks are present. Bleed air from the supply line as far as the manual gas train supply valve. Allow 5 minutes for purged gas to dissipate from the area.

14. Open manual gas valve.

15. Servo motor is factory set:
  - 900GTS Flex: ST1=20, ST0=0, ST2=70, N3=40, N5=10

This controls air gate and valve opening sequence & timing and should only be adjusted by knowledgeable personnel with DRYAIR Service consultation.



Figure 41 - Servo Motor

16. CSD-1 code gas trains have a low-gas pressure switch and a high gas-pressure switch. Settings for the various models are.
  - 900GTS Flex: Low = 1.0" W.C. and High = 6.0" W.C.
17. Open the manual gas train supply valve and adjust the metered gas supply pressure until a static reading of 13 - 14" W.C. is achieved at the gas supply pressure gauge.
18. Connect power supply to the water heater and establish flow of heat-transfer-fluid by turning on the circulating pump's toggle switch, located on the control panel. Open the supply and return isolation valves.
19. Reset low-gas pressure switch. Initiate a try for ignition by turning on the water heater toggle switch located on the control panel. The burner will go through a pre-purge cycle (approximately one minute) before trying for ignition. Due to air in the gas train, you

may have to re-initiate the ignition cycle multiple times by pressing and holding the burner reset button for at least 10 seconds. Once all air is eliminated, the burner should light.

20. Soap test gas connections to be certain there are no leaks present.

21. Set the preliminary manifold gas pressure, while the burner is firing, by adjusting the main gas train pressure regulator to achieve a reading of:

- 900GTS Flex = 4.80" W.C.

Pressure adjustment can be monitored by observing the manifold gas pressure gauge. The pressure should hold steady.

**Note:** *These pressure settings are given as a starting reference only. Current ambient temperature, wind conditions and atmospheric pressure will all have an effect on actual gas input. The only way to verify actual gas input is to meter the flow of gas to the unit while it is firing. Gas pressure adjustments can then be made to more accurately fine-tune the gas input.*

22. Using a good quality Flue Gas Analyzer, take flue gas sample readings at the test port in the flue pipe above the cabinet. Fine tune the readings by adjusting the main gas train pressure regulator to achieve acceptable efficiency and emission levels. Final readings must be taken with the burner cover in place and the combustion air duct connected.

**Note:** *This step is essential for clean, efficient combustion.*

Acceptable levels are:

2100-DG-0900	
	Natural Gas
FT (Flue Temp)	550°F to 650°F
O <sub>2</sub>	3% ± 0.5%
CO	Less than 50 ppm
EFF	Greater than 80%
CO <sub>2</sub>	Less than 10.1%
EX/A	17% ± 2%

## 6. Hose Reel

### Operating Features

**DANGER!** *It is very important that you read and understand this manual before operating the reel. Failure to follow the procedures and cautions in this manual could lead to injury or possible death.*

The DRYAIR hose reel's primary purpose is to dispense and collect fluid circulation hose on job sites, primarily with respect to ground thaw and/or concrete cure operations.

The hose reel includes the following controls:

- Spool directional controls
- Momentary foot switch for load or unload application
- Hose reel drive speed
- Degree of drive engagement/braking



Figure 42 - Hose Reel

### Drive Features & Power Requirements

- The reel can be run off a 115 VAC, 15-amp circuit.
- Reel power and directional control is handled through two toggle switches. One controls Power - On/Off, the other controls the Mode - Load/Unload.
- The reel motor is a high torque permanent magnet DC 1 HP motor capable of variable speed operation. The reel operates between 5 RPM and 15 RPM. This is adjusted by the MOTOR SPEED control dial.
- Drive and motor protection against inertial forces is provided by an adjustable torque-limiter clutch located between the motor/gear box and the reel spool. The torque limiter clutch provides a smooth interface with the spool's high inertial forces.
- Power transmission between the gearbox and the hose reel spool is by means of an adjustable tension belt. This belt also allows freewheeling operation of the hose reel, while allowing drag on the belt to provide a degree of inertial limitation on the hose reel spool.
- An adjustable torque-limiter clutch located between the motor/gearbox and the reel spool provides additional protection against high inertial load as well as offering a degree of safety against entanglement.



## Setup/Operation

**CAUTION!** It is very important that you read and understand this section before operating the hose reel. Failure to follow the procedures and cautions in this manual could lead to injury or possible death.

## Manual Controls

The hose reel has a master power switch, a motor direction switch, a belt tension switch, a motor speed dial, and a circuit breaker.

**CAUTION!** When NOT operating the reel, put the reel Main Power toggle switch in the “Off” position to prevent accidental activation and possible injury. When the hose reel is to be left unsupervised, the power cord should be unplugged from the power supply.

## Reel Power

Power is present when the MAIN POWER switch is in the “ON” position. The motor is operated by depressing the foot switch, which operates a momentary contact (will only operate when depressed).

## Reel Direction Modes

**Mode 1** - Powered Load

**Mode 2** - Freewheeling Unload

**Mode 3** - Powered Unload

**Mode 4** - Cold Starting

**CAUTION!** Take care not to allow your hands, feet, or clothing to become trapped in any of the reel’s moving mechanisms.



Figure 43 - Hose Reel Control Panel

### Mode 1 - Powered Load

The LOAD mode is achieved when the MOTOR OPERATION toggle switch is in the LOAD position and the belt is sufficiently tightened to transmit power from the motor/gearbox to the hose reel spool.

The foot switch is momentary and will only operate when it is depressed.

The hose must be directed manually into position on the hose reel.

The hose reel speed may be varied by means of the MOTOR SPEED dial.

### Mode 2 - Freewheel Unload

The BELT TENSION switch controls the linear actuator, which positions the pivot arm, on the end of which is an idler sheave that depresses the drive belt. This adjusts the belt tension. With the belt loosened the hose reel may freewheel.



It is important to maintain sufficient tension on the belt to allow a degree of braking on the hose reel spool while unrolling hose. The hose reel spool possesses a variable amount of inertia depending on its mass and its angular velocity.

This necessitates gradually loosening the belt as the hose is unloaded: less spool inertia (from decreased mass) requires less braking.

Note that for transport of the hose reel it is advisable to maintain sufficient tension on the hose reel to arrest any rotation of the hose reel spool caused by motion of the unit.

### **Mode 3 - Powered Unload**

The UNLOAD mode is achieved when the MOTOR OPERATION toggle switch is in the UNLOAD position and the belt is sufficiently tightened to transmit power from the motor/gearbox to the hose reel spool. The foot switch is momentary and will only operate when it is depressed.

### **Mode 4 - Cold Starting**

It is advisable that when beginning operation below 18°F (-8°C) that the belt tension be temporarily loosened far enough that motor rotation will not cause spool rotation and that the motor be powered for a minimum of 5 minutes. This will allow the oil in the gearbox to warm up and to allow smooth low-temperature operation.

Re-tension the belt following system warm-up and begin your desired operation.

## **Mechanical Drive Components**

Access to the internal mechanical drive components is through the access door. This door must be removed.

### **Electric Motor**

- No regular maintenance is required.
- Low temperature automatic reset thermal protector.
- Totally enclosed and fully gasket construction for dirty environments.
- Make sure that during operation or storage, the motor is not in prolonged contact with moisture.

Refer to the table below for motor features & data:

PRODUCT FEATURE - ENCLOSED HIGH TORQUE PMDC MOTOR			
Model Number:	MPTM-001-1L18	Weight:	29 Lbs
Power:	1 HP	Torque:	2.92 Ft*Lbs.
ω:	1800 RPM	Housing Rating:	TEFC
Voltage:	90VDC	Insulation Class:	F
Frame:	NEMA 56C	Output Shaft:	5/8"
Mounting:	C-FACE	Service Factor:	1.0

Figure 44 - Motor Features & Data

## GearBox

- Helical worm gear
- 60:1 Gear reduction
- 5/8" Input shaft size
- 1 1/8" Output shaft

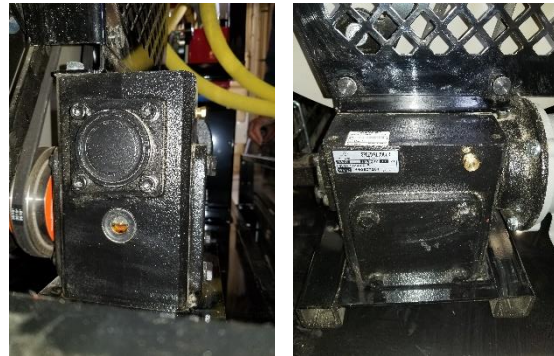


Figure 45 - Gear Box

**CAUTION!** Do not operate the unit without ensuring it contains the correct amount of oil. Do not overfill or under fill with oil. Injury to personnel, unit, or other equipment may result. Oil should be changed with greater frequency if unit is used in severe environment (dusty or high humidity).

**WARNING!** Oil, housing, and other components can reach high temperatures during operation and can cause severe burns. Use extreme care when removing lubrication plugs and vents while servicing the unit.

See "Maintenance - Gear Box" section of the Operator Manual for Gear Box oil filling procedures, service & maintenance.

## Torque Limiter Clutch

- The torque limiter protects the drive line from damage due to overload conditions. The driven center member slips on non-asbestos friction discs during overload situations in the drive line.
- Torque Ratings: Minimum: 60 lb·ft.  
Maximum: 190 lb·ft.

Please note that the torque ratings are estimates. Actual torque capacity may vary significantly depending on many factors. Field conditions such as oil, humidity, water, and temperature as well as the frequency and duration of slippage all affect torque capacity. Although the torque limiter clutch is factory set at DRYAIR, periodic adjustment may be required.

It is recommended the torque setting of the clutch be checked twice per season (see “Maintenance” section). With prolonged use the two friction disks, located on either side of the A-plate sprocket, will eventually show wear.

- It is important that the torque limiter clutch is adjusted properly. The clutch should be set to a slip torque of 100 ft·lb.

Note: A visual check may be required to confirm whether it is the clutch that is slipping or the motor.

*See “Maintenance - Torque limiter adjustment” section of the Operator Manual for Torque Adjustment & Run-In Procedure.*

## Maintenance

***DANGER!*** *It is very important that you read and understand this section before operating the hose reel. Failure to follow the procedures and cautions in this manual could lead to injury or possible death.*

## Precautions

***Electric shock will result in death or serious injury.***

- The user is responsible for conforming to all applicable code requirements with respect to grounding all equipment.
- Many parts in this drive controller, including printed wiring boards, operate at line voltage. **DO NOT TOUCH.** Use only electrically insulated tools.
- **DO NOT** touch unshielded components or terminal strip screw connections with voltage present.
- Install and close all covers before applying power or starting/stopping the hose reel.
- Before servicing:
  - Disconnect all power.
  - Place a “DO NOT TURN ON” label on the power cord.
- Disconnect all power, including external control power that may be presently servicing the drive controller.

## Electric Motor

- No regular maintenance is required.
- Make sure that the motor is not in prolonged contact with moisture during operation or storage.

## GearBox

### Maintenance & Operation

***WARNING!*** Oil, housing, and other components can reach high temperatures during operation, and can cause severe burns. Use extreme care when removing lubrication plugs and vents while servicing the unit.

- Do not operate the unit without making sure it contains the correct amount of oil.
- Do not overfill or under fill with oil, or injury to personnel, unit, or other equipment may result.
- For proper operation in subzero conditions, it is mandatory that the following oil be used: ***“Spartan EP 320 industrial gear oil” or equivalent.... Any other gear oil will void warranty!***

### Oil Filling Procedure

- Remove Fill and Vent Plug.
- Clean threads on the removed plugs and the plug holes with degreaser.
- Fill gear box with the recommended lubricant (see above) to a level near the center line of the uppermost horizontal shaft or until lubricant comes out of the oil level plug hole.
- Install plugs secure in gear case.

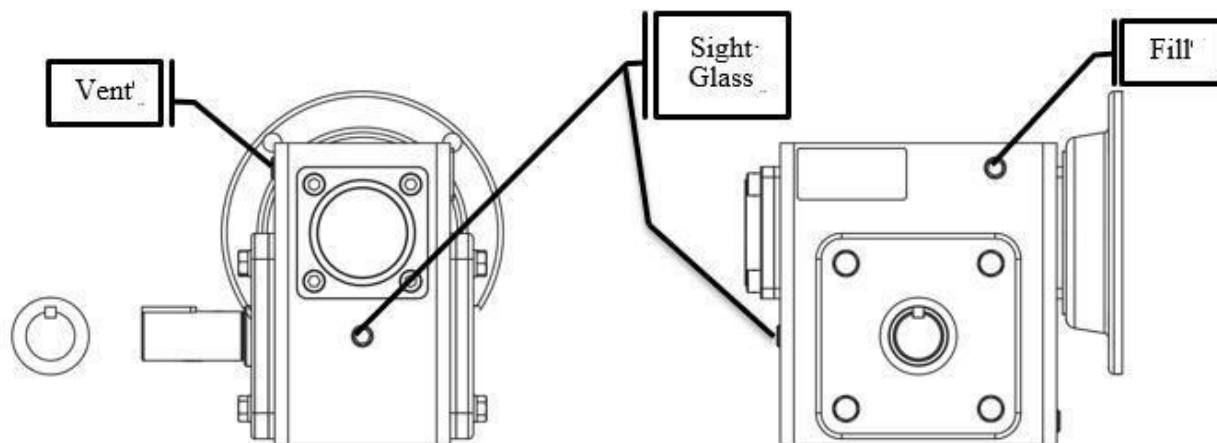


Figure 46 - Oil Fill Location Gear Box

### Break-In Period

After the first 100 hours of operation, drain out initial oil, flush out the gear case with an approved, non-flammable, non-toxic solvent, such as Whitmore's Flushing Oil (#06802030) or Medallion Flushing Oil Kosher (#06812010), and refill. Thereafter, oil should be changed at least every 2,500 operating hours or every 6 months - whichever occurs first.

***Note:*** Oil should be changed with greater frequency if the unit is used in severe environments (dusty or high humidity).

## Torque Limiter Adjustment

- Although the torque limiter clutch is factory set at DRYAIR, periodic adjustment may be required. It is recommended that the torque setting of the clutch be checked twice a season. With prolonged use the two friction disks, located on either side of the driven center member, will eventually show wear.
- It is important that the torque limiter clutch is adjusted properly. If the clutch slips too easily the spool will take too long to stop, and hose will pile up on the reel. If the clutch does not slip at all the protection on the drive will take over and the spool will again take too long to stop.

### Physical check

- With no power being applied to the reel grip the edge of the spool plate and apply full upward force, making sure that you are lifting with your legs and not your back.
- You should be able to cause the clutch to just slip with full lifting force.
- If the clutch does not slip or slips too easily, refer to the “torque adjust procedure”, below.

### Torque adjust procedure

- Ensure that the adjusting nut is in a finger tight position.
- If the adjustment nut is tighter than finger tight, loosen and complete previous step.
- Match the mark on the adjusting nut with the hub. Using a torque wrench tighten the adjusting nut to 90 ft·lb. After the break-away torque is set, bend the tabs of the lock washer over the hex flats of the adjusting nut.

**Note:** The torque limiter clutch nut requires a reasonable amount of force to adjust. Use a torque wrench that provides you with at least 18” of leverage.

### Run-in procedure

- If the torque limiter has been taken apart and reassembled, or friction disks have been changed, it is recommended that the clutch be “run in” by “slipping” the center member (sprocket).
- Ensure that the adjusting nut is in a finger tight position.
- Match mark the adjusting nut and hub. Advance the adjusting nut ¼ turn from finger tight.
- Slip the torque limiter sprocket for 8 minutes at full RPM.
- Refer back to the “Torque adjust procedure” for final readjustment.

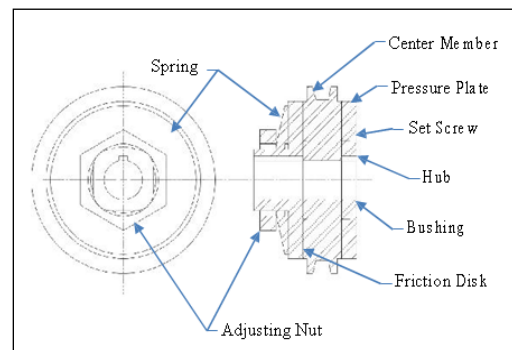


Figure 47 - Torque Limiter Clutch

## 7. Troubleshooting

- There are 8 troubleshooting/warning lights on the control panel. The upper 6 green troubleshooting lights indicate the status of a sequence of functions while the unit is running. The lower 2 red warning lights indicate low fluid levels.
- When the burner is on, all green lights should be on. Any light that is not illuminated while the burner is on should be considered burnt out.
- The Aquastat and Burner lights will turn ON and OFF as the burner cycles.
- Troubleshoot power issues at the control panel terminal strip. Remove the control panel to expose terminal strip.
- Refer to “Appendix – Electrical Schematic” for terminal locations.

### No Power at Outgoing Side of Water Heater Toggle Switch

Check for 120V power between letter N and #1 on the terminal strip. If there is no power check the following:

- a) Check that the water heater circuit breaker has not been switched off.
- b) Check that water heater toggle switch has not been turned off.
- c) Check for power in and out of breaker and toggle switch.
- d) Check that correct power supply has been connected to the unit. Investigate the power source and be certain that the power characteristics are correct (115/230V, 30 Amp, single phase, 4-conductor, 0'-100' – 10AWG, over 100' – 8 AWG).

### No Power at Terminal #4 on Low Water Cut-off

Check for 120V power between letter N and #2 on the terminal strip. If there is no power check the following:

- a) Low water situation. Check fluid level in tank and add if necessary.
- b) Check fuse in Low Water Cut-off. Replace if required.

*\*LWCO- If LWCO is not working and the tank has fluid, call DRYAIR for further assistance.*

### No Power at Flow Switch

Check for 120V power between letter N and #4 on the terminal strip. If there is no power, then check between N and #3 on the terminal strip. If power, check/remove filter screen if still used in unit. New units do not have this. If there is no power, check the following:

- a) Pump Not Running:
  - Check pump breaker and toggle switch on the control panel.
  - Check for 230V at pump motor. If correct power is confirmed at motor, but pump will not run, replace pump.
- b) Inadequate Flow:
  - Check that all valves are open in the Fluid Transfer loop. – Filter screen may be plugged. Use flush hose/valve attachment into a bucket, while pump is running, for a quick flush. Eventually the system may have to be drained and the filter



screen removed and cleaned by hand. – If fluid-receiving units are closed off, check that the pressure bypass valve is open.

- When performing “ground thaw” or “concrete cure” application, the use of only one “heat exchanger loop” may result in adequate flow. Utilizing at least two “heat exchanger loops” will provide adequate flow or a short bypass loop can also be incorporated to correct this situation.
- Air present in the circulation system. Air in the system can cause cavitation in the pump and pressure loss. Refer to “Operation, Purging Air from the System” for air purging instructions.
- Supply temperature overrun causing vaporization (steam) & pump pressure to be lost. Cavitation will occur in the “Water Heater Heat Exchanger” causing a noticeable bubbling, popping sound. Check the “Overflow Outlet” to confirm presence of fluid vapor. If vaporization is occurring, the Aquastat setting is set too high. Reset the Aquastat to a lower temperature (by 10°F increments) and allow cool-down. When the HTF cools down, the system will regain pump pressure. Allow the burner to cycle back on and observe to ensure that the vaporization situation does not reoccur. If it does reoccur, reset the Aquastat to a lower temperature until the problem is rectified.

**Note:** This situation is more likely to occur in a “Low Flow” situation (refer to Operation, Temperate Start Procedure, Control Settings).

c) Defective Flow Switch:

- If a) and b) check out good, the flow switch will need to be re-calibrated or replaced.

#### No Power at Outgoing Side of High Limit Switches.

Check for 120V power between letter N and #4 on the terminal strip. If there is no power check the following:

- a) Manual reset high limit – Check and reset if it has been tripped.
- b) Check switch settings. The automatic high limit should be set 10°F higher than the set point of the aquastat, and the manual reset high limit should be set 10°F higher than the automatic high limit switch.
- c) Determine which high limit switch is defective and replace.



### **No Power at Aquastat**

Check for 120V power between letter N and #5 on terminal strip. If there is no power check the following:

- a) Check that the setting on aquastat is at desired operating temperature.
- b) Check well sensor (electric) and verify that it is intact and positioned properly in its well.
- c) If a) and b) check out good, replace both the aquastat and sensor.

### **Gas Burner Scenario Only**

- d) Hi and Low Gas Pressure switches – Check and reset if tripped.
- e) Check that the internal burner fuse is not burned.

In Diesel/Gas units the aquastat and burner lights will not come on if the HI/LOW pressure switch is tripped.

Burner light and aquastat lights work in series. If burner does not start, press reset button on burner. Check for fuel pressure during pre-purge. If no pressure, switch 3-way valve (if equipped) to purge position. May need to reset burner a couple times to purge system. Call DRYAIR for further assistance.

**FOR ADDITIONAL ASSISTANCE CALL DRYAIR TECHNICAL SUPPORT 1 (888) 750-1700**

## 8. Maintenance

The DRYAIR system is designed to be a low maintenance system. All system equipment is assembled using extensively tested and certified components. Following these maintenance procedures will ensure the maximum benefit and minimal downtime for the system. The daily maintenance schedule is designed to be a quick system check and ensures a low risk of operating interruptions. Additional supplemental information provided by component manufactures such as the hose reel and is included with each unit. Use the supplemental information for maintenance procedures and frequency as directed.

### Daily Checklist

A daily inspection of the water heater cabinet should be performed with attention paid to the following:

#### Check for Strong Odor of Fuel

- If a leak or the odor of fuel is noticed immediately turn off all power switches and the main fuel supply to the water heater cabinet.
- Ventilate the water heater cabinet.
- Find and correct the leak before turning on any power or trying to relight the water heater.

#### Check Heat Transfer Fluid “HTF” Level Everyday

- Maintain between  $\frac{1}{4}$  and  $\frac{3}{4}$  on the heat transfer level gauge when fluid is hot.
- Top up, as necessary.
- For “HTF” specifications, see “Setup, Heat Transfer Fluid, “HTF”, Fluid Specifications.
- For “HTF” handling precautions, refer to “Safety Concerns, Material Safety Data Sheet”.
- If loss of fluid is excessive check for leaks at all the fittings and connections in the water heater cabinet, as well as the fluid circulation system.

#### Check the Supply Temperature Gauge

- Verify that the supply temperature gauge is within 10°F of the aquastat setting.

### Seasonal Checklist

#### Fuel (Water Block/Particulate) Filter

- The water block/particulate filter should be changed every heating season, or as required.

## Hoses

- Periodically check all hoses for damage due to aging, elevated temperatures, over-torqued hose clamps, abrasion, and weathering.
- Replace damaged hoses as required.
- Seasonally check hose clamp torque and adjust accordingly.

## Water Heater Heat Exchanger

- Keep the flues in the water heater clean. Soot is a nonconductor of heat; a dirty water heater requires more oil to heat a structure than a clean one. Water heaters can corrode on the fireside. This results from corrosive substances in the fuel and can be difficult to control. Some fuel oils contain substances which cause fireside corrosion. Sulphur, vanadium, and sodium are among the materials that may contribute to this problem. The probability of trouble from this source depends to a large degree on the amount of Sulphur in the fuel and on the care used in cleaning the fireside heating surfaces. This is particularly true when preparing a boiler for a period of idleness. Preventing this problem also depends on keeping the boiler heating surfaces dry when a boiler is out of service.
- The person responsible for water heater maintenance should be certain that the fireside surfaces of the water heaters in his care are thoroughly cleaned at the end of the firing season. He should also observe the fireside surfaces during the firing season and if signs of corrosion are discovered, a reputable consultant should be contacted.
- The flue pipe and chimney cap should be taken off once a year and thoroughly cleaned of all soot.

**Note:** Check the gauge panel at regular intervals for any irregular gauge readings.

## Heat Exchanger Cleaning Procedure

- Remove the burner from the water heater (*Figure 48*).
- Remove the plate from the bottom of the water heater (1-2).
- Remove the refractory board from the water heater by reaching into the burner hole and lightly tapping the board with your hand until it drops down (1-3).
- Remove the flue collar (1-4) to expose the burner tubes (1-5).
- Remove all flue baffles (1-6).
- Clean burner tubes with a steel round brush or rag on a piece of rod (1-5).
- Vacuum all debris.

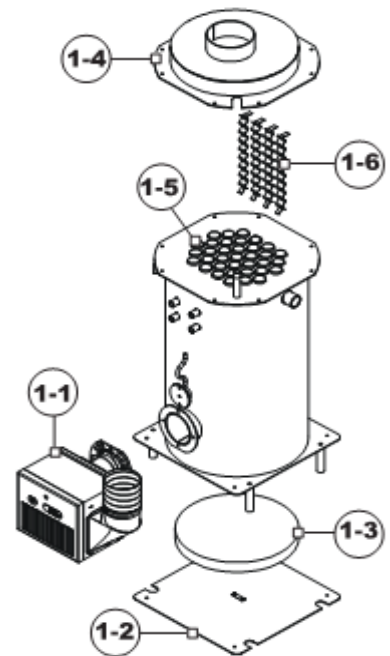


Figure 48 - Heat Exchanger Breakdown

### Heat Transfer Fluid “HTF”

- A clean and properly maintained hot water system should not be drained unless there is a possibility of freezing, the boiler has accumulated a considerable amount of sludge or dirt on the water side, or draining is necessary to perform repairs. Very little sludge should accumulate in a water heater where little make-up water is added and where an appropriate water heater water treatment is maintained at proper strength.
- The “HTF” should be tested from year to year for freeze protection and should be strong enough for your area. The “HTF” should be checked with a refractometer. Check the glycol/water mixture chart (see “Setup, Heat Transfer Fluid) for the mixing ratios.
- The “pH level” of the “HTF” requires an annual check to see if the pH level is neutral. The pH level should be at #7. This should be checked with a pH instrument.

**Note:** See *Setup:*

*Heat Transfer Fluid Specifications; page 4-3; Figure 17 - Glycol/Water Mixture Chart for complete HTF specifications.*

### Burner

- For burner seasonal maintenance see the “Service Manual”.

### Hose Reel

- For seasonal maintenance see the “Supplemental information” provided by the manufacturer.

## 9. Appendix

### Important Certification & Operational Information

#### Non-Pressure Vessel


- The unit includes an open atmospherically vented expansion tank
- The expansion tank is integrally connected to the heat-exchanger section of the water heater by means of a permanently open line (no valves).
- The heat exchange section connects to the inlet side of the circulating pump and therefore, only neutral atmospheric pressure is present within the heat exchange section.

<h1>ATTENTION!</h1>	
<p>This Unit is Certified to CSA &amp; UL Standards for use as a <b>NON-PRESSURE VESSEL</b></p> <ul style="list-style-type: none"> <li>-The unit includes an <b>open atmospherically vented</b> expansion tank.</li> <li>-The expansion tank is integrally connected to the heat-exchange section of the water heater by means of a permanently open line (no valves).</li> <li>-The heat exchange section connects to the inlet side of the circulating pump and therefore, only neutral atmospheric pressure is present within the heat exchange section.</li> </ul>	<p>Cet appareil est certifié aux normes de CSA et UL pour l'utilisation comme un <b>NAVIRE SANS PRESSION</b></p> <ul style="list-style-type: none"> <li>- L'appareil inclut un ouverte réservoir d'expansion atmosphérique ventilé.</li> <li>- Le réservoir d'expansion est relié intégralement à la section d'échange de chaleur du chauffe-eau au moyen d'une ligne ouvert en permanence (pas de vannes).</li> <li>- La section d'échange de chaleur se connecte à le côté d'entrée de la pompe de circulation et donc, seulement la pression atmosphérique neutre est présent à l'intérieur de la section d'échange de chaleur.</li> </ul> <p style="text-align: right;">003-900454R01</p>

Figure 49 - Non-Pressure Vessel Decal



## Certification & Heater Specifications




DRYAIR Model:	900 FLEX	Reference:	
Serial No.:		Prod. Sched.:	

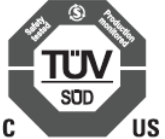
Main Power		Oil Burner	
Volts:	230V (2L, N, G)	Model:	Riello 40-F20
Phase:	1	Fuel:	Diesel fuel, #2 heating oil #1 heating oil
Hz:	30Hz	Calorific Value:	140,000 BTU / US Gal. 136,000 BTU / US Gal.
Max. Ampacity	30A	Output:	707, 952 BTUH 687, 725 BTUH
Control Voltage	24/115V	Fuel Input:	6.02 US GPH
		Pump Pressure:	145 P.S.I.

Natural Gas Burner		Propane Gas Burner	
Model:	Riello 40-G900	Model:	Riello 40-G900
Fuel:	Natural Gas	Fuel:	Propane Gas
Calorific Value:	1000 BTU/ft³	Calorific Value:	2500 BTU/ft³
Max. Gas Pressure:	14" W.C.	Max. Gas Pressure:	11" W.C.
Min. Gas Pressure:	12" W.C.	Min. Gas Pressure:	11" W.C.
Manifold Gas Pressure:	4.8" W.C.	Manifold Gas Pressure:	5.2" W.C.
Input Capacity:	845,000 BTUH	Input Capacity:	857,500 BTUH
Output Capacity:	676,000 BTUH	Output Capacity:	686,000 BTUH

Clearances:	
Sides	36" minimum
Flue Pipe	24" minimum
Floor	0" (non-combustible)

P.O. Box 126  
400 Service Road  
St. Brieux, Sk.  
Canada  
S0K 3V0





**Complies to:**  
ANSI Z21.13  
CSA 4.9  
UL 726  
CSA B140.7

003-903434 R01

Figure 50 - Water Heater Data & Serial Plate

## Electrical Schematics

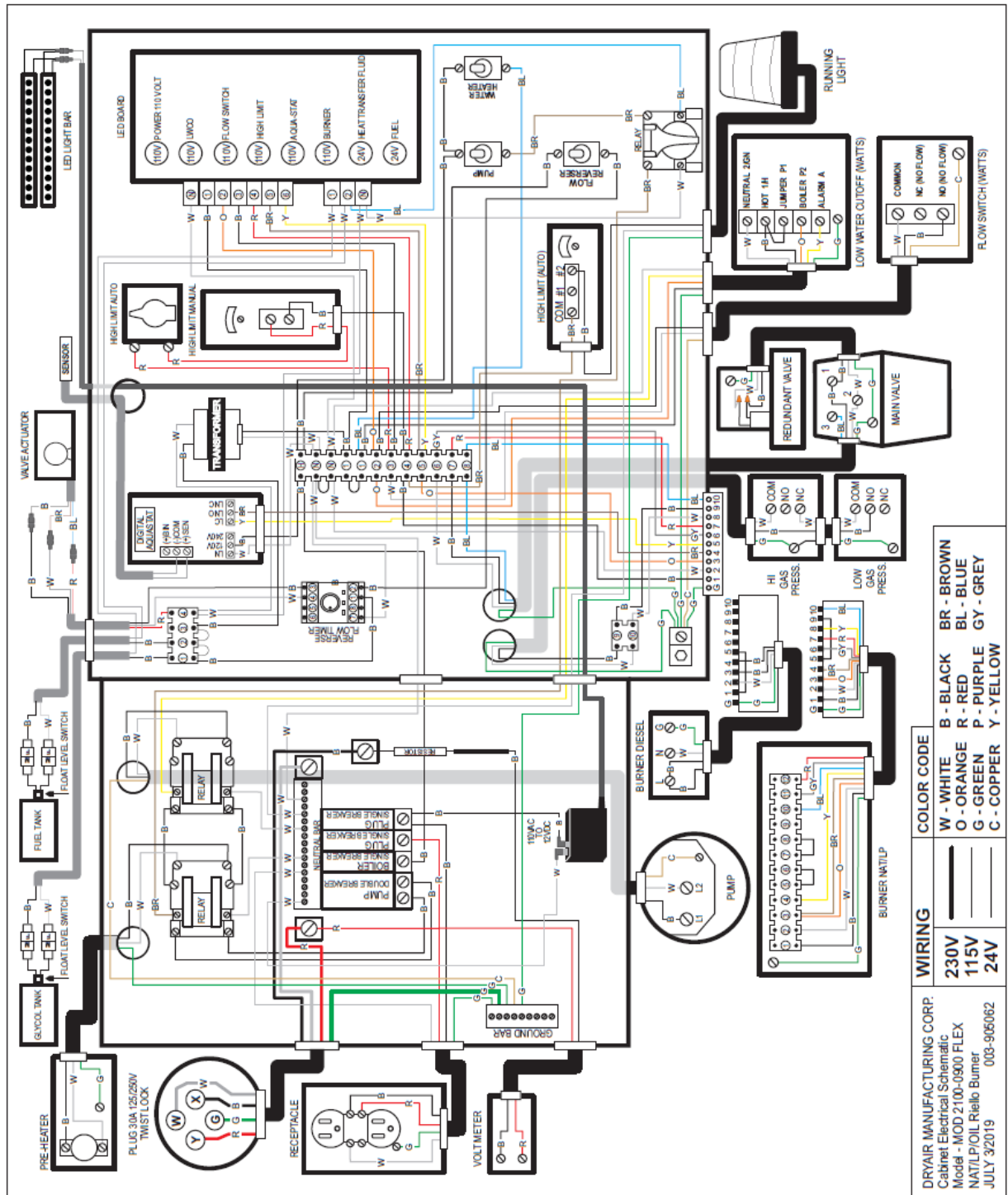


Figure 51 - 900 GTS Flex Electrical Schematic

## Hose Reel Electrical Schematic

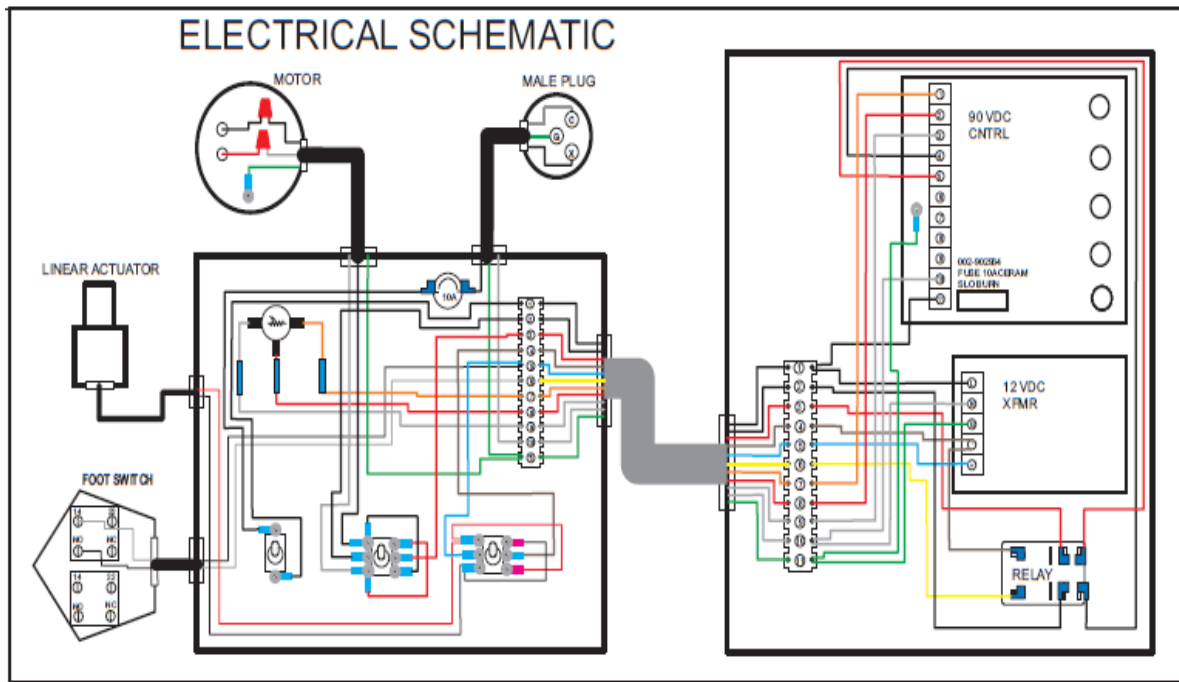


Figure 52 - Hose Reel Electrical Schematic

## Trailer Electrical Schematics

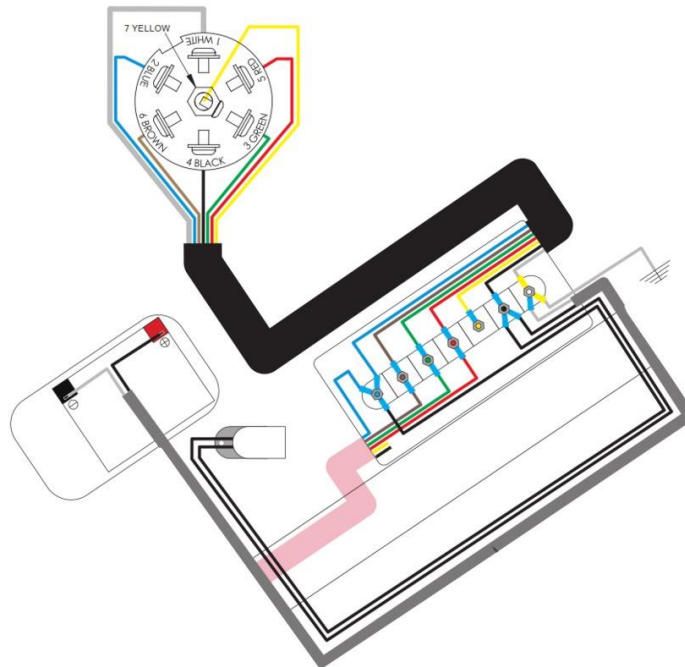


Figure 53 - Close-up View of Trailer Hook-up

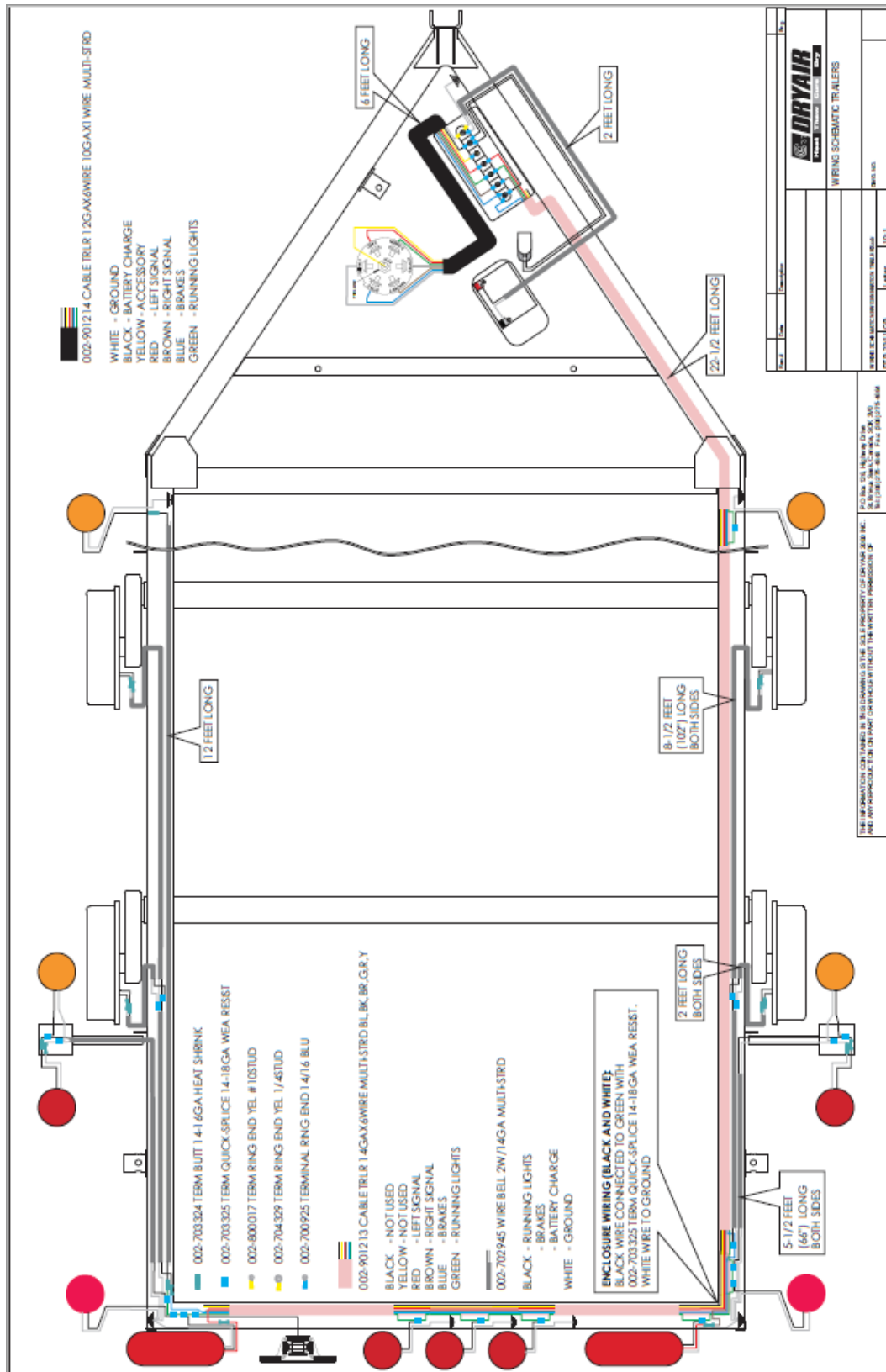


Figure 54 - Trailer Wiring Schematic

## Heat Transfer Fluid Preheater Information

### Function

- The design intention for the HTF preheater is to ensure a smooth start in cold environments. The preheater heats the glycol in the heat exchanger which in turn sends heated glycol to DRYAIR'S patented air and fuel preheater to provide a controlled constant air and fuel temperature thus providing smooth start operations in cold weather.
- While using the HTF preheater it is recommended to have a supply temperature to be between 140°F and 150°F (60°C to 65°C) before turning on the pump and burner switch. The estimated time before these temperatures can be achieved will depend on the ambient temperature outside. Basically, the colder environment outside the longer it will take to achieve the recommended supply temperature.

DRYAIR's Patented HTF Preheater

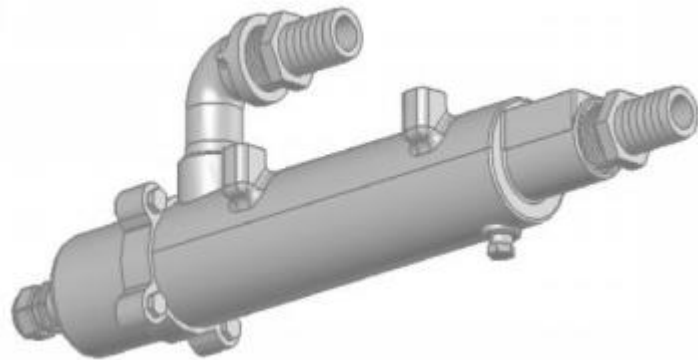


Figure 55 - HTF Preheater

### Pros of Using HTF Preheater:

- Using the HTF preheater according to recommendations will ensure a smooth start in all weather conditions, thus providing a superior product to all users.
- Allows the machine to operate in even the coldest environments with fewer combustion issues.
- Less down time and reduced fuel costs as units will start and run at maximum efficiency.
- Having warm glycol reduces initial load to the glycol circulating pump at start up.
- Increase heat exchanger longevity and efficiency.
- Decreases maintenance costs due to the reduced stress on all components during cold startups.

### Cons of Not Using HTF Preheater:

- Burner may not fire, which in turn will create down time on job locations. For competitor's units that do not have a preheater option, this typically means bringing the unit off site to a heated shop to allow the unit to thaw out before it will fire. Again, it will depend on the ambient temperature inside the shop as to how long this will take but in any event, it will take much longer compared to using the preheater on the DRYAIR unit.

- If the unit does start in cold temperatures, there is potential for the heat exchanger to accumulate soot due to not having a controlled environment of air and fuel going into the burner. Sooting will stop after the unit warms up if the settings on the burner are correct. Every 1 mm of soot accumulated on the heat exchanger results in a 5% loss of efficiency compared to a clean exchanger. Running the preheater on the DRYAIR unit eliminates the need to adjust burner settings in reaction to changing weather conditions.
- Decreases heat exchanger service life.
- Increases maintenance costs due to added stress on all components during cold startups.

## **In Conclusion**

Using the preheater as instructed in the manual will allow you to operate DRYAIR units in colder climates without sacrificing efficiency or long-term reliability of the unit.

DRYAIR recommends planning ahead and starting the preheater to allow it to run while the unit is in transit to the jobsite (running on generator power) and while operators are reeling out and placing hose on the site. This will still make for productive use of the time while allowing the unit to benefit from the patented preheater feature.

If the operator decides they do not want to wait for the preheater to work, the DRYAIR unit will perform just like any of our competitor's units that do not have a preheater option.





## **Material Safety Data Sheets**

The Material Safety Data Sheets (MSDS) included with this manual have been provided by DRYAIR's suppliers.

Issuing Date 03-Jun-2019

Revision date 03-Jun-2019

Revision Number 1

## 1. Identification

### Product identifier

Product Name BOSS Chill Propylene Glycol

### Other means of identification

Product Code(s) GHSRBS-041

UN/ID no. UN 3082

Synonyms None

### Recommended use of the chemical and restrictions on use

Recommended use Heat transfer medium

Restrictions on use No information available

### Details of the supplier of the safety data sheet

#### Initial supplier identifier

BOSS Lubricants

#### Manufacturer Address

6303 30 ST SE Calgary, AB T2C 1R4

### Emergency telephone number

Initial supplier phone number (800) 844-9457  
Emergency Telephone Chemtrec 1-800-424-9300

## 2. Hazard(s) identification

### Classification

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS) and Canada's Hazardous Products Regulations

### Label elements

#### Hazard statements

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS) and Canada's Hazardous Products Regulations.

**Precautionary Statements - Disposal**

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

**Other information****3. Composition/information on ingredients****Substance**

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
Water	7732-18-5	0.1 - 1	-	
Propylene glycol	57-55-6	80 - 100	-	
PROPRIETARY ADDITIVES	PROPRIETARY	1 - 5	-	

If CAS number is "proprietary", the specific chemical identity and percentage of composition has been withheld as a trade secret.

**4. First-aid measures****Description of first aid measures**

<b>Inhalation</b>	Remove to fresh air. If not breathing, give artificial respiration. IF exposed or concerned: Get medical advice/attention.
<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Skin contact</b>	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if symptoms occur.
<b>Ingestion</b>	Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Never give anything by mouth to an unconscious person.

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	Prolonged contact may cause redness and irritation.
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**Indication of any immediate medical attention and special treatment needed**

<b>Note to physicians</b>	Treat symptomatically.
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**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Carbon dioxide (CO <sub>2</sub> ). Foam. Dry chemical. Water spray or fog. Alcohol resistant foam.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Use water spray to cool fire-exposed containers and structures. Isolate and restrict area access. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Container may rupture from gas generation in a fire situation. Fight fire from a safe distance and from a protected location. Do not direct a solid stream of water or foam into hot, burning pools; this may cause frothing and increase fire intensity. Consider use of unmanned hose holder or monitor nozzles.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

<b>Personal precautions</b>	Use personal protective equipment as required. See section 8 for more information. Ensure adequate ventilation.
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### Methods and material for containment and cleaning up

<b>Methods for containment</b>	Stop leak if you can do it without risk. Keep out of drains, sewers, ditches and waterways. Ventilate the area. Avoid breathing vapors or mists.
<b>Methods for cleaning up</b>	Cover liquid spill with sand, earth or other noncombustible absorbent material. Prevent product from entering drains.

## 7. Handling and storage

### Precautions for safe handling

<b>Advice on safe handling</b>	Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes or clothing. Use only with adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Do not ingest. If swallowed then seek immediate medical assistance. For industrial use only.
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### Conditions for safe storage, including any incompatibilities

<b>Storage Conditions</b>	Keep container tightly closed in a dry and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Do not contaminate food or feed stuffs. Store only in containers resistant to alkaline solutions with a pH of 9.0 to 12.0.
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## 8. Exposure controls/personal protection

### Control parameters

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

### Appropriate engineering controls

**Engineering controls** Ensure adequate ventilation, especially in confined areas.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles). If splashes are likely to occur, wear safety glasses with side-shields. Avoid contact with eyes.

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing.

**Respiratory protection** No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

**General hygiene considerations** Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	No information available
<b>Color</b>	purple
<b>Odor</b>	Odorless
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	9.0– 10.5	
<b>Melting point / freezing point</b>	No data available	None known
<b>Boiling point / boiling range</b>	188 °C / 317 °F	ASTM D7213
<b>Flash point</b>	116 °C / 240 °F	ASTM D93
<b>Evaporation rate</b>	No data available	None known
<b>Flammability (solid, gas)</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Vapor density</b>	No data available	None known
<b>Relative density</b>	No data available	None known
<b>Water solubility</b>	completely soluble	
<b>Solubility in other solvents</b>	No data available	None known

Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

**Other information**

Explosive properties	No information available.
Oxidizing properties	No information available.
Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available

**10. Stability and reactivity**

**Reactivity** No information available.

**Chemical stability** Stable under normal conditions.

**Possibility of hazardous reactions** None under normal processing.

**Conditions to avoid** Heat, flames and sparks.

**Incompatible materials** Strong oxidizing agents. Strong acids.

**Hazardous decomposition products** Thermal decomposition can lead to release of irritating and toxic gases and vapors.

**11. Toxicological information****Information on likely routes of exposure****Product Information**

**Inhalation** No known effects under normal use conditions.

**Eye contact** Irritating to eyes.

**Skin contact** Avoid contact with skin and clothing.

**Ingestion** Harmful if swallowed. Ingestion of larger amounts may cause defects to the central nervous system (e.g. dizziness, headache). Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May cause adverse kidney effects.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** No information available.

**Acute toxicity****Numerical measures of toxicity**

No information available



**Unknown acute toxicity** No information available  
Product Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Propylene glycol 57-55-6	= 20 g/kg ( Rat )	= 20800 mg/kg ( Rabbit )	Not available

#### **Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** Based on available data, the classification criteria are not met.

**Serious eye damage/eye irritation** Based on available data, the classification criteria are not met.

**Respiratory or skin sensitization** Based on available data, the classification criteria are not met.

**Germ cell mutagenicity** Based on available data, the classification criteria are not met.

**Carcinogenicity** Based on available data, the classification criteria are not met.

**Reproductive toxicity** Based on available data, the classification criteria are not met.

**STOT - single exposure** Based on available data, the classification criteria are not met.

**STOT - repeated exposure** Based on available data, the classification criteria are not met.

**Aspiration hazard** No information available.

## **12. Ecological information**

**Ecotoxicity** Harmful to aquatic life.

**Persistence and degradability** No information available.

**Bioaccumulation** No information available.

**Other adverse effects** No information available.

## **13. Disposal considerations**

### **Waste treatment methods**

**Waste from residues/unused products** Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

## 14. Transport information

<u>Transport Canada</u>	Not regulated
<u>TDG</u>	Not regulated
<u>DOT</u>	Not regulated unless shipping container holds at least 5,000 pounds.
UN/ID no.	UN 3082
Hazard class	9
Packing group	III
<u>MEX</u>	Not regulated
<u>ICAO (air)</u>	no data available
<u>IATA</u>	no data available
<u>IMDG</u>	no data available
<u>RID</u>	no data available
<u>ADR</u>	no data available
<u>ADN</u>	no data available

## 15. Regulatory information

### Safety, health and environmental regulations/legislation specific for the substance or mixture

#### International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

#### International Inventories

TSCA	Complies.
DSL/NDSL	Complies.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

#### Legend:

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

**16. Other information**

<b>NFPA</b>	Health hazards 2	Flammability 1	Instability 0	Physical and chemical properties -
<b>HMIS</b>	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection X

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

**Key literature references and sources for data used to compile the SDS**

Agency for Toxic Substances and Disease Registry (ATSDR)  
 U.S. Environmental Protection Agency ChemView Database  
 European Food Safety Authority (EFSA)  
 EPA (Environmental Protection Agency)  
 Acute Exposure Guideline Level(s) (AELG(s))  
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
 U.S. Environmental Protection Agency High Production Volume Chemicals  
 Food Research Journal  
 Hazardous Substance Database  
 International Uniform Chemical Information Database (IUCLID)  
 Japan GHS Classification  
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
 NIOSH (National Institute for Occupational Safety and Health)  
 National Library of Medicine's ChemID Plus (NLM CIP)  
 National Library of Medicine's PubMed database (NLM PUBMED)  
 National Toxicology Program (NTP)  
 New Zealand's Chemical Classification and Information Database (CCID)  
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications  
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program  
 Organization for Economic Co-operation and Development Screening Information Data Set  
 RTECS (Registry of Toxic Effects of Chemical Substances)  
 World Health Organization

Issuing Date 03-Jun-2019

Revision date 04-Jun-2019

Revision Note No information available.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet****Data for Regulatory Rules**

Region	Template name	Revision Note
Canada	HGHS	2.0

**GHS Product Information**

pH	9.0– 10.5
Physical state	Liquid
Flash point °C	116
Boiling point / boiling range °C	188

**Component Information****Canada****GHS Classification**

Not Hazardous

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS) and Canada's Hazardous Products Regulations

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable



# SAFETY DATA SHEET

## DOW CHEMICAL CANADA ULC

**Product name:** DOWFROST™ Heat Transfer Fluid

**Issue Date:** 12/16/2019

**Print Date:** 12/17/2019

DOW CHEMICAL CANADA ULC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** DOWFROST™ Heat Transfer Fluid

### **Recommended use of the chemical and restrictions on use**

**Identified uses:** Intended as a heat transfer fluid for closed-loop systems. This product is acceptable for use where there is possibility of incidental food contact and as a product for use in the immersion or spray freezing of wrapped meat and packaged poultry products. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

### **COMPANY IDENTIFICATION**

DOW CHEMICAL CANADA ULC  
#2400, 215 - 2ND STREET S.W.  
CALGARY AB T2P 1M4  
CANADA

**Customer Information Number:**

800-258-2436  
SDSQuestion@dow.com

### **EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact (transportation emergencies only):** 1-800-424-9300

**Local Emergency Contact (transportation emergencies only):** 1-800-424-9300

**24-Hour Emergency Contact:** 1-989-636-4400

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## 2. HAZARDS IDENTIFICATION

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### **Hazard classification**

This product is not hazardous under the criteria of the Hazardous Products Regulation (HPR) as implemented under the Workplace Hazardous Materials Information System (WHMIS 2015).

### **Other hazards**

No data available

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## 3. COMPOSITION/INFORMATION ON INGREDIENTS

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This product is a mixture.

Component	CASRN	Concentration (w/w)
Propylene glycol	57-55-6	> 95.0 %
Inorganic corrosion inhibitor	not hazardous	< 3.0 %
Water	7732-18-5	< 3.0 %

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#### 4. FIRST AID MEASURES

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**Description of first aid measures****General advice:**

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Skin contact:** Wash off with plenty of water.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** Rinse mouth with water. No emergency medical treatment necessary.

**Most important symptoms and effects, both acute and delayed:**

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

**Indication of any immediate medical attention and special treatment needed**

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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#### 5. FIREFIGHTING MEASURES

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**Extinguishing media**

**Suitable extinguishing media:** Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

**Unsuitable extinguishing media:** Do not use direct water stream.. May spread fire..



**Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:.. Carbon monoxide.. Carbon dioxide..

**Unusual Fire and Explosion Hazards:** Container may rupture from gas generation in a fire situation.. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids..

**Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container.. Burning liquids may be extinguished by dilution with water.. Do not use direct water stream. May spread fire.. Move container from fire area if this is possible without hazard.. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage..

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. If protective equipment is not available or not used, fight fire from a protected location or safe distance..

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**6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Small spills: Absorb with materials such as: Cat litter. Sawdust. Vermiculite. Zorb-all®. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. Recover spilled material if possible. See Section 13, Disposal Considerations, for additional information.

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**7. HANDLING AND STORAGE**

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**Precautions for safe handling:** No special precautions required. Keep container closed. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.  
Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

**Conditions for safe storage:** Do not store in: Galvanized steel. Opened or unlabeled containers. Store in original unopened container. See Section 10 for more specific information. Additional storage

and handling information on this product may be obtained by calling your sales or customer service contact.

### Storage stability

**Shelf life:** Use within 60 Month

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Consult local authorities for recommended exposure limits.

Component	Regulation	Type of listing	Value
Propylene glycol	US WEEL	TWA	10 mg/m3
	CA ON OEL	TWAEV Total	155 mg/m3 50 ppm
	CA ON OEL	TWAEV	10 mg/m3
	Further information: C: For assessing the visibility in a work environment where 1,2-propylene glycol aerosol is present.		
	CA ON OEL	TWA	155 mg/m3 50 ppm
	CA ON OEL	TWA	10 mg/m3
	Further information: (c): For assessing the visibility in a work environment where 1,2-propylene glycol aerosol is present		
	CA ON OEL	TWA Vapour and aerosols	155 mg/m3 50 ppm
	CA ON OEL	TWA aerosol	10 mg/m3
	Further information: (c): For assessing the visibility in a work environment where 1,2-propylene glycol aerosol is present		

### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields).

#### Skin protection

**Hand protection:** Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Avoid gloves made of: Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** Wear clean, body-covering clothing.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit

requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. In misty atmospheres, use an approved particulate respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### Appearance

Physical state	Liquid.
Color	Colorless
Odor	Characteristic
Odor Threshold	No test data available
pH	10.0 50% <i>Literature</i>
Melting point/range	Not applicable to liquids
Freezing point	supercools
Boiling point (760 mmHg)	152 °C <i>Literature</i>
Flash point	<b>closed cup</b> 104 °C <i>Pensky-Martens Closed Cup ASTM D 93</i> (based on major component), Propylene glycol. <b>open cup</b> <i>Cleveland Open Cup ASTM D92</i> None
Evaporation Rate (Butyl Acetate = 1)	<0.5 <i>Estimated.</i>
Flammability (solid, gas)	Not applicable to liquids
Flammability (liquids)	Not expected to be a static-accumulating flammable liquid.
Lower explosion limit	2.6 % vol <i>Literature</i> Propylene glycol.
Upper explosion limit	12.5 % vol <i>Literature</i> Propylene glycol.
Vapor Pressure	2.2 mmHg <i>Literature</i>
Relative Vapor Density (air = 1)	>1.0 <i>Literature</i>
Relative Density (water = 1)	1.05 at 20 °C / 20 °C <i>Literature</i>
Water solubility	<i>Literature</i> completely soluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	371 °C <i>Literature</i> Propylene glycol.
Decomposition temperature	No test data available
Kinematic Viscosity	43.4 cSt at 20 °C <i>Literature</i>
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	76.9 g/mol <i>Literature</i>

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7.  
Hygroscopic

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose.  
Generation of gas during decomposition can cause pressure in closed systems. Avoid direct sunlight or ultraviolet sources.

**Incompatible materials:** Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials.. Decomposition products can include and are not limited to:.. Aldehydes.. Alcohols.. Ethers.. Organic acids..

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data is available.*

### Information on likely routes of exposure

Ingestion, Inhalation, Skin contact, Eye contact.

**Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)**

#### Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

For the major component(s): Propylene glycol.  
LD50, Rat, > 20,000 mg/kg

#### Information for components:

##### Propylene glycol

LD50, Rat, > 20,000 mg/kg

##### Inorganic corrosion inhibitor

LD50, Rat, female, > 2,000 mg/kg No deaths occurred at this concentration.

#### Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

For the major component(s): Propylene glycol.  
LD50, Rabbit, > 20,000 mg/kg

#### Information for components:

**Propylene glycol**

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

**Inorganic corrosion inhibitor**

LD50, Rabbit, > 5,000 mg/kg

**Acute inhalation toxicity**

At room temperature, exposure to vapor is minimal due to low volatility. Mist may cause irritation of upper respiratory tract (nose and throat).

For the major component(s):

LC50, Rat, 4 Hour, vapour, 6.15 mg/l No deaths occurred following exposure to a saturated atmosphere.

**Information for components:**

**Propylene glycol**

LC50, Rabbit, 2 Hour, dust/mist, 317.042 mg/l No deaths occurred at this concentration.

**Inorganic corrosion inhibitor**

Based on information for a similar material: Maximum attainable concentration. LC50, Rat, male and female, 4 Hour, dust/mist, > 0.83 mg/l No deaths occurred at this concentration.

**Skin corrosion/irritation**

Based on information for component(s):

Prolonged contact is essentially nonirritating to skin.

Repeated contact may cause flaking and softening of skin.

**Information for components:**

**Propylene glycol**

Prolonged contact is essentially nonirritating to skin.

Repeated contact may cause flaking and softening of skin.

**Inorganic corrosion inhibitor**

Prolonged contact may cause slight skin irritation with local redness.

**Serious eye damage/eye irritation**

Based on information for component(s):

May cause slight temporary eye irritation.

Corneal injury is unlikely.

**Information for components:**

**Propylene glycol**

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Mist may cause eye irritation.

**Inorganic corrosion inhibitor**

May cause slight eye irritation.

May cause slight temporary corneal injury.

Dust may irritate eyes.  
Mist may cause eye irritation.

**Sensitization**

For the major component(s):

Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:

No relevant data found.

**Information for components:**

**Propylene glycol**

Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization:

No relevant data found.

**Inorganic corrosion inhibitor**

For similar material(s):

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:

No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Information for components:**

**Propylene glycol**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

**Information for components:**

**Propylene glycol**

Based on physical properties, not likely to be an aspiration hazard.

**Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)**

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

In rare cases, repeated excessive exposure to propylene glycol may cause central nervous system effects.

**Information for components:**

**Propylene glycol**

In rare cases, repeated excessive exposure to propylene glycol may cause central nervous system effects.

**Inorganic corrosion inhibitor**

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

**Carcinogenicity**

Similar formulations did not cause cancer in laboratory animals.

**Information for components:**

**Propylene glycol**

Did not cause cancer in laboratory animals.

**Inorganic corrosion inhibitor**

No relevant data found.

**Teratogenicity**

For the major component(s): Did not cause birth defects or any other fetal effects in laboratory animals.

**Information for components:**

**Propylene glycol**

Did not cause birth defects or any other fetal effects in laboratory animals.

**Inorganic corrosion inhibitor**

For similar material(s): Did not cause birth defects or any other fetal effects in laboratory animals.

**Reproductive toxicity**

For the major component(s): In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

**Information for components:**

**Propylene glycol**

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

**Inorganic corrosion inhibitor**

For similar material(s): In animal studies, did not interfere with reproduction.

**Mutagenicity**

In vitro genetic toxicity studies were negative. For the major component(s): Animal genetic toxicity studies were negative.

**Information for components:**

**Propylene glycol**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Inorganic corrosion inhibitor**

In vitro genetic toxicity studies were negative.



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## 12. ECOLOGICAL INFORMATION

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*Ecotoxicological information appears in this section when such data is available.*

### Toxicity

#### Propylene glycol

##### **Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Oncorhynchus mykiss (rainbow trout), static test, 96 Hour, 40,613 mg/l, OECD Test Guideline 203

##### **Acute toxicity to aquatic invertebrates**

LC50, Ceriodaphnia dubia (water flea), static test, 48 Hour, 18,340 mg/l, OECD Test Guideline 202

##### **Acute toxicity to algae/aquatic plants**

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate inhibition, 19,000 mg/l, OECD Test Guideline 201

##### **Toxicity to bacteria**

NOEC, Pseudomonas putida, 18 Hour, > 20,000 mg/l

##### **Chronic toxicity to aquatic invertebrates**

NOEC, Ceriodaphnia dubia (water flea), semi-static test, 7 d, number of offspring, 13,020 mg/l

#### Inorganic corrosion inhibitor

##### **Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, > 900 mg/l, Method Not Specified.

### Persistence and degradability

#### Propylene glycol

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Biodegradation may occur under anaerobic conditions (in the absence of oxygen).

10-day Window: Pass

**Biodegradation:** 81 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301F or Equivalent

10-day Window: Not applicable

**Biodegradation:** 96 %

**Exposure time:** 64 d

**Method:** OECD Test Guideline 306 or Equivalent

**Theoretical Oxygen Demand:** 1.68 mg/mg

**Chemical Oxygen Demand:** 1.53 mg/mg

**Biological oxygen demand (BOD)**

Incubation Time	BOD
5 d	69.000 %
10 d	70.000 %
20 d	86.000 %

**Photodegradation**

**Atmospheric half-life:** 10 Hour

**Method:** Estimated.

**Inorganic corrosion inhibitor**

**Biodegradability:** Biodegradation is not applicable.

**Bioaccumulative potential**

**Propylene glycol**

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

**Partition coefficient: n-octanol/water(log Pow):** -1.07 Measured

**Bioconcentration factor (BCF):** 0.09 Estimated.

**Inorganic corrosion inhibitor**

**Bioaccumulation:** No bioconcentration is expected because of the relatively high water solubility.

**Mobility in soil**

**Propylene glycol**

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Potential for mobility in soil is very high (Koc between 0 and 50).

**Partition coefficient (Koc):** < 1 Estimated.

**Inorganic corrosion inhibitor**

No relevant data found.

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## 13. DISPOSAL CONSIDERATIONS

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR

UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

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## 14. TRANSPORT INFORMATION

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### TDG

Not regulated for transport

### Classification for SEA transport (IMO-IMDG):

Transport in bulk  
according to Annex I or II  
of MARPOL 73/78 and the  
IBC or IGC Code

Not regulated for transport

Consult IMO regulations before transporting ocean bulk

### Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### Canadian Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

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## 16. OTHER INFORMATION

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### Hazard Rating System

#### NFPA

Health	Flammability	Instability
0	1	0

### Revision

Identification Number: 11045208 / A208 / Issue Date: 12/16/2019 / Version: 8.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

**Legend**

CA ON OEL	Canada. Ontario OELs
TWA	8-hr TWA
TWAEV	time-weighted average exposure value
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

**Full text of other abbreviations**

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

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